



R 612, 612 X

ALIGNMENT PROCEDURE

1. Disconnect loop leads, power and switch cable to power unit. Remove four under chassis screws and pull off four panel knobs. Remove tuning unit from cabinet.
2. Re-connect power cable to power unit and short pins on switch socket in order to supply line voltage to receiver. For purposes of alignment the two loop leads may be shorted together (grounded).
3. Check pointer position before attempting alignment. With gang fully meshed the pointer should fall in the center of "C" on letters "BC" indicating first band.
4. Use a well shielded signal generator and weakest output which will give a readable signal. Connect output meter across speaker V.C. leads. Set tone and volume controls in maximum position and proceed with alignment as shown in following table.
5. After alignment, reinstate tuning unit in cabinet and reconnect cables and loop wires. Tune in a signal around 600 Kc and adjust slug in antenna coil (2) for maximum output.

Dummy Ant. in Series With Signal Generator	Connect Signal Generator To	Signal Generator Frequency	Receiver Dial Setting	Range Switch Position	Trimmer or Slug Number	Trimmer Description	Type of Adjustment
.1 mfd.	Stator of 17B	455 Kc	1500 Kc	B.C.	34 A&B 29 A&B	2nd I.F. 1st I.F.	Adjust for maximum output and then repeat adjustment.
200 mmfd.	Ant. lead	1500 Kc	1500 Kc	B.C.	23D, 19A & 5B	B.C. Osc. R.F. & Ant. trimmers	Adjust for maximum output
200 mmfd.	Ant. lead	600 Kc	600 Kc	B.C.	23-A	B.C. Series Pad.	Adjust for maximum output
200 mmfd.	Ant. lead	600 Kc	600 Kc	B.C.	16	B.C. R.F.	Adjust for maximum output
400 ohms	Ant. lead	15 Mc	15 Mc	S.W. 11-15 Mc	23B, 19B 5A	S.W. Osc., R.F. & Ant. trimmers	Adjust for maximum output
400 ohms	Ant. lead	11.8 Mc	11.8 Mc	S.W. 11-15 Mc	27	Adjust end turn	Adjust for maximum output
400 ohms	Ant. lead	10 Mc	10 Mc	S.W. 6-10 Mc	23C, 19C 5C	S.W. Osc. R.F. & Ant. trimmers	Adjust for maximum output
400 ohms	Ant. lead	6 Mc	6 Mc	S.W. 6-10 Mc	19-D	S.W. Osc. Series Pad.	Adjust for maximum output