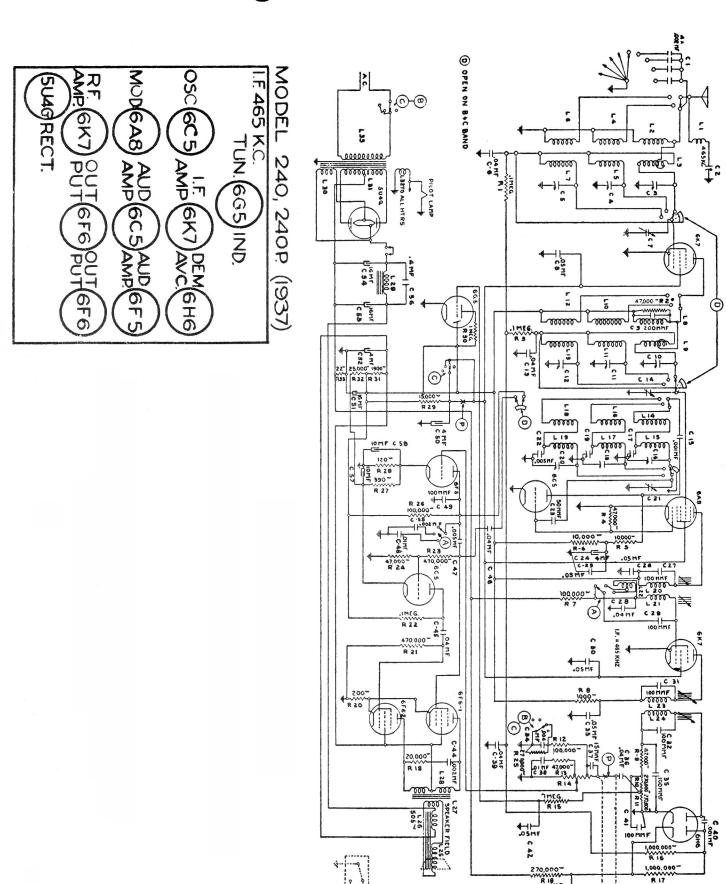
### Stromberg-Carlson Model 240



### Stromberg-Carlson Alignment Data Models 240, 240P

# Stromberg-Carlson Alignment Data Models 240 & 240P

### Dial Adjustment

Before aligning the circuits of these receivers, the tuning dial must be properly aligned to "track" with gang tuning capacitor. To check whether the dial is set correctly with respect to the gang tuning capacitor is set to maximum capacity position. Then, with the receiver turned "on", the illuminated dial indicator line should exactly centered over the dial alignment lines (black lines) which are located at the extreme low frequency of each scale on the dial. If these lines do not center over the illuminated dial indicator line, loosen the two screws located on the hub of the dial. Then, rotate the dials so that these airgment lines are centered over illuminated dial indicator line. The two set screws of the dial hub should then be securely tightened.

## Intermediate Frequency Adjustments

The intermediate frequency used in these receivers is 465 kilocycles. Because of the necessity of obtaining the proper shape of resonance curve of these stages in a high fidelity receiver, it is recommended that unless it is absolutely essential, these LF, adjustments be unbouched. In the factory these adjustments are made using a visual system which allows the operator to see the exact shape of the resonance curve. For this reason it is best to have these adjustments made at the factory. However, in the case where this cannot be done, the following procedure should be followed.

- Operate the Range Switch of the receiver to the "A" range position and set the tuning dial to its extreme frequency position. Set the "Fidelity" control knob to its "Normal" position, and the "Off-Op-Bases" control set as normal position. Never attempt to align the I.F. circuits of this receiver with the "Fidelity" or tool set any position other than the "Normal" fidelity position. Rotate the Volume Control knob to its minum clockwise position (maximum volume).
- Apply between the chassis base (or ground binding post) of the receiver and the grid of the No. 6A8 modulator under a producted signal of 468 kilocycles from the test oscillator, using a 0.1 microfrand canactior in series with the connection between the output terminal of the test oscillator and the grid of the No. 6A8 tube. Do not remove the chassis grid lead connecting to this tube. The ground (or low side) terminal of the test oscillator should be connected to either the chassis base or the ground binding post terminal.
- Now, noting the aligning adjustments for the first and second I. F. transformers, align the I. F. circuits in the following manner:

Secondary of second I. F. transformer. Primary of second I. F. transformer.

g the circuits to obtain as required. reading on the output meter, reducing the output the

The alignment of the radio frequency fully made and in the order specified. ranges ij

Alignment of Short Wave Range (Also Referred to as "C" Band)

In aligning the radio frequency circuits for this range, replace the 0.1-microfarad placed in series with the test oscillator's output lead for the I. F. alignments, with a 400-ohm This lead should then be connected to the antenna binding post located on the rear of the ground terminal (or low side) of the test oscillator should be connected to the ground capacitor n carbon to receiver of binding 1 tor which was n type resistor. er chassis. The g post on the

- Operate the Range Switch on the receiver chassis to the "C" range position, and set the test oscillator's frequency and the receiver's tuning dial to 16 megacycles.

  Adjust the oscillator's "O" band high frequency aligner for maximum output.

  Adjust the R. F. interstage "C" band high frequency aligner for maximum output and at the same time rotate the gang tuning capacitor back and forth through resonance until maximum output, at the same time rotate that the antenna's "C" band high frequency aligner for maximum output, at the same time rotate the gang tuning capacitor back and forth through resonance until maximum output is obtained.

# Alignment of Aircraft, Amateur, and Police Range (Also Referred to as "B" Band)

In aligning the radio frequency circuits for this range, use the same artificial antenna (400-ohm carbon type resistor) in series with the output terminal of the test oscillator as was used for aligning the short-wave range.

1. Operate the Range Switch on the receiver chassis to the "B" range position, and set the test oscillator's frequency and the receiver's tuning dial to 5 megacycles.

Adjust the escilator's 'B' band high frequency aligner for maximum output.

Adjust the R. F. interestage "I" band high frequency aligner for maximum output and at the sa
the gang tuning capacitor back and forth through resonance until maximum output is obtained.

Adjust the antenna's "B' band high frequency aligner for maximum output, and at the same of Adjust the antenna's "B' band high frequency aligner for maximum output is obtained.

gang tuning capacitor back and forth through resonance until maximum output is obtained. same

time

Alignment of Standard Broadcast Range (Also Referred to as "A" Band)

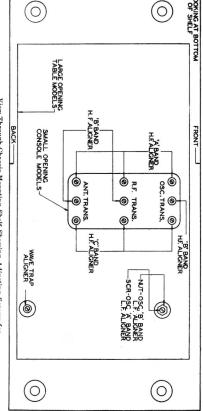
circuits for this range, replace the 400-ohm carbon type resistor in series with a 200-micro-microfarad capacitor and align these circuits as follows

- Operate the Range Switch to the "A" range position and set the test oscillator's frequency and the receiver's tuning dial to 1.5 megacycles.
- Adjust the R. F. interstage "A" band high frequency aligner for maximum

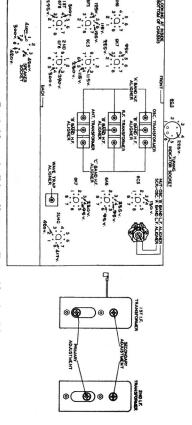
- Set the test oscillator's frequency and the receiver's tuning dial to 0.6 megacycles
- frequency and receiver's tuning dial to 1.5 megacycles and

### Wave Trap Adjustment

he "Signal Admission Control" should be set for the most sensitive rodoclwise direction). Set the Range Switch of the receiver to the 1000 kilotycles. Comect a 200-micro-microfarad capacitor in series test oscillator and the antenna binding post on the receiver, and the ground binding post on the receiver. Then, von the modulate and the ground binding post on the receiver. Then, with the modulated test pround binding the Sk bilocycles, supply a fairly strong signal to the mid-late mid-discipling is obtained on the output meter.



View Through Chassis Mounting Shelf Showing Adjusting Screws R. F. Aligning Capacitors.



Terminal Layout for Voltage Measurement Chart and Location of the Various Aligning Capacitors.