ENGINEERING DATA

STROMBERG-CARLSON NO. 674AC RADIO RECEIVER

Stromberg-Carlson Company Limited Toronto 4, Canada

IDENTIFICATION TABLE

Model	Input Power Frequency	Chassis	Cabinet	Speaker	Phono Unit
674H	25-60 cycles	112996H	108997	155992	decima
674PA	60 "	112996P	01294	155996	148998
674PB	25 "	112996P	01294	155996	148999
674PSA	60 "	112996PS	108993	155996	140998
674PSB	25 "	112996PS	108993	155996	140999

SPECIFICATIONS

Voltage Rating: 105-125 volts AC

Radio Chassis 25-60 cycles

Input Power Frequency: (Phono Motor (60 cycle designated A)25 cycle designated B

Number of Tubes: Seven

1 — 6SA7 Modulator Oscillator 1 — 6SQ7 Inverter

1 — 6SK7 IF Amplifier 2 — 6F6G's Push-Pull Output

1 — 6SQ7 Demodulator, AVC, First Audio 1 — 5Y4G Rectifier

2 Pc26287 Pilot Lamps 6-8 v. 250 ma.

Type of Circuit: Superheterodyne

Tuning Range:

A Standard Broadcast

B 31 Meter Spreadband
C 25 Meter Spreadband

540-1600 kilocycles
9.250- 9.750 megacycles
11.500-12.000 megacycles

D 19 Meter Spreadband 14.900-15.600 megacycles

Intermediate Frequency: 460 kilocycles

Speaker: Dynamic

Voice Coil Impedance at 400 cycles:3.5 ohms (approx.)Field Coil Resistance:1050 ohms (approx.)

Power Output: 9 watts maximum
Phono Motor: Rim-drive 78 r.p.m.

Pick-up: High Impedance Crystal

FEATURES

The model 674 is a seven-tube, four-band superheterodyne receiver designed to operate on either 25 or 60 cycle alternating current supply. It is particularly well adapted for phonograph operation in conjunction with any good turntable unit and high-impedance "crystal" pick-up. Its "Full-Vision" Slide-Rule type of dial, plus a smooth-acting tuning control, allows maximum ease of tuning in either Standard Broadcast or Short Wave bands; this is assured by the electrical Spread-Band feature. The set is designed to operate satisfactorily with its own built-in loop antenna but for maximum performance a good outside antenna, such as the Stromberg-Carlson \$\pm\$9, is recommended.

ALIGNING INFORMATION

Never Re-align Unless Absolutely Necessary

Use a good modulated signal generator (test oscillator with variable R.F. output voltage) and a sensitive output meter across the voice coil of the speaker.

Always align using the smallest possible input from the signal generator, as a strong signal makes adjustments inaccurate. Always turn the receiver volume control "Full on".

Be sure the Broadcast Loop is plugged into its socket when alignment of the Broadcast Band is made.

ALIGNING PROCEDURE (Follow this order exactly)

1. Dial Pointer Adjustment

With the plates of the gang condenser fully engaged, check to be sure the dial pointer is in a vertical position directly on the calibration mark located at the low frequency end of the dial scale. It appears as a small gold dot at the lower left hand corner of the dial opening. Adjust if necessary.

2. Intermediate Frequency Adjustments

- 2.1 Set the range switch to "BC" broadcast position.
- 2.2 Set the pointer to the extreme low frequency end of the dial.
- 2.3 Connect the ground terminal of the signal generator to the chassis ground terminal.
- 2.4 Introduce a modulated 460 kilocycle signal to the RF grid of the 6SA7 modulator tube (#8 terminal or C_2), using a .1 mfd. capacitor in series with the output lead of the signal generator.
- 2.5 Adjust the I.F. 460 Kc. trimmers for maximum output in the following order:
 - A. Secondary of 2nd IF' transformer C19
 - B. Primary of 2nd IF transformer C18
 - C. Secondary of 1st IF transformer C13
 - D. Primary of 1st IF transformer C12

3. Radio Frequency Adjustments

Broadcast Range

- 3.1 Set the range switch to Broadcast ("A")
- 3.2 Set the signal generator frequency and the receiver tuning dial to 1500 Kc.
- 3.3 Connect a 200 mmfd capacitor in series with the antenna lead from the signal generator to the "Ant". terminal on the set, replacing the .1 mfd capacitor.
- 3.4 Adjust the "BC" band oscillator trimmer C4 for maximum signal and correct calibration.
- 3.5 Adjust the antenna trimmer C2 for maximum output. "Rock" the gang to obtain maximum peak.
- 3.6 Check calibration and sensitivity at 600 Kc. Adjust "BC Ant. 600 Kc adjust" for maximum sensitivity.
- 3.7 Repeat 3.4 and 3.5 until further adjustment at either 1500 Kc or 600 Kc makes no improvement in performance.

4. Shortwave Spreadband Ranges

- 4.1 Set the Range Switch to "B" 31 meter band.
- 4.2 Set the signal generator frequency and the receiver tuning dial to 9.500 megacycles.
- 4.3 Connect a 400 ohm carbon resistor in series with the antenna lead from the signal generator to the "Ant" terminal on the set, replacing the 200 mmfd. capacitor.
- 4.4 Adjust L8 "Osc. 31M" Band-centering screw for maximum signal and correct calibration.
- 4.5 Check sensitivity at 9.250 and 9.750 megacycles.
- 4.6 Set the range switch to "C" 25 meter band, and the signal generator frequency to 11.8 mcs.
- 4.7 Adjust L7 "Osc. 25M" band-centering screw for maximum signal and correct calibration.
- 4.8 Check sensitivity at 11.500 and 12.000 megacycles.
- 4.9 Set the range switch to "D" 19 meter band and the signal generator frequency to 15.3 mcs.
- 4.10 Adjust L6 "Osc. 19M" band-centering screw for maximum signal and correct calibration.
- 4.11 Check sensitivity at 14.900 and 15.600 megacycles.

Since the average service oscillator is not, as a rule, calibrated finely enough to be set to the stated band "center-frequencies" it is always advisable to check the spreadband ranges on actual reception of shortwave stations of known frequency.

NORMAL VOLTAGE READINGS

Take all readings with the chassis operating and tuned to 1000 Kc—no signal.

Use a line voltage of 117 volts or make allowance for any variations.

Use a good high resistance voltmeter having a resistance of at least 1000 ohms per volt. Read from the indicated terminals to chassis base. See the location chart for position of sockets. AC voltages are indicated by italics.

674P	AND	DC	VOLT	ACT	CHAF)Tr
0/41	AND	10	V ULL	AUL	UHAI	VI.

Tube	Type	1	2	3	4	5	6	7	8
6SA7	Osc. Modulator	0	0	290	132	-1.25	0	5.6	0
6SK7	IF Amp.	0	0	0	0	0	225	5.6	290
6SQ7	Dem. AVC	0	0	0	0	0	90	5.6	0
6SQ7	Phase Inverter	0	0	0	0	0	85	5.6	0
6F6G	Output	0	0	270	280	0	0	5.6	0
6F6G	Output	0	0	270	280	0	0	5.6	0
5Y4G	Rect.			360		360		4.6	
Speaker	Socket	300	0	0	400	400	0	400	

674H VOLTAGE CHART

Tube	Туре	1	2	3	4	5	6	7	8
6SA7	Osc. Modulator	0	0	260	115	1.25	0	6	0
6SK7	IF Amp.	0	0	0	0	0	137	6	280
6SQ7	Dem. AVC	0	0	0	0	0	75	6	0
6SQ7	Phase Inverter	0	0	0	0	0	75	6	0
6F6G	Output	0	0	290	260	0	0	6	17
6F6G	Output	0	0	290	260	0	0	6	17
5Y4G	Rect.			320		320		4.6	4.6
Speaker	Socket	260	0	0	400	400	0	400	

Caution

CONTINUITY TEST

Remove all tubes and disconnect the receiver from the power supply before making the continuity test. Remove the speaker plug from the socket.

Use a good meter, capable of measuring accurately up to several megohms.

The resistances given are often approximate owing to the electrolytic capacitors in the circuit. When this is the case, be sure to reverse the test leads and read the highest resistance.

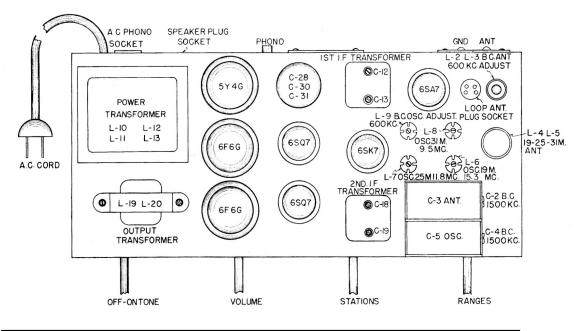
Read from the indicated terminals to the chassis base unless otherwise specified.

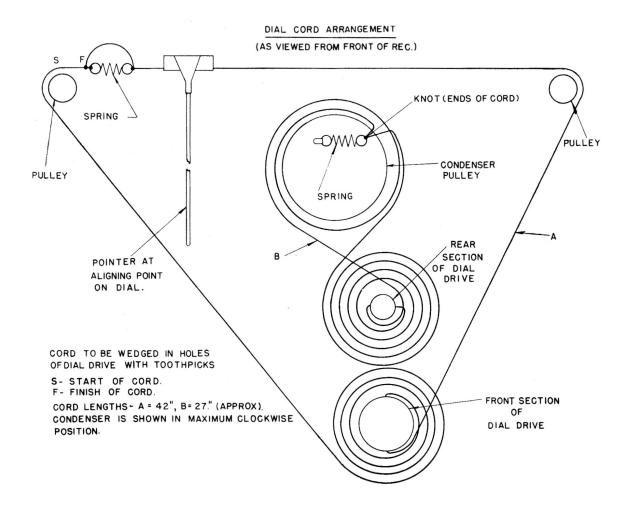
		1	2	3	4	5	6	7	8
6SA7	Mod. Osc.	S	S	100000	120000	20000	S	S	4M
6SK7	IF Amp.	S	S	S	2M	150	200000	S	100000
6SQ7	(Dem. AVC (1st Audio	s	5.6	10	1M	2M	400000	S	S
6SQ7	Phase Inverter	S	S	5.6M	S	S	400000	S	S
6F6G	Output	S	S	100000	100000	500000	270000	S	200
6F6G	Output	S	S	100000	100000	500000	500000	S	200
5Y4G	Rect.	10	0	190	0	190	0	0	0

REPLACEMENT PARTS

CAPACITO	ORS			Desig-	
Daniel Ma	Desig-	Description	Part No.	nation	Description
Part No.	nation	Description	163980		"C" Washer
31698C	C2, C3, C4, C5	Variable Capacitor and Pulley	24253		Flat washer
111998	C28, C30,	variable Capacitor and I they	24760		Spring washer
111996	C31	Capacitor, Electrolytic 40 mfd.	106399		Dial drive bushing
		475v, 25 mfd, 25V	526305		Shakeproof Lockwasher
01529	C32	Capacitor, Electrolytic 16. mfd, 350v	19650		Nut
110397	C8	Capacitor Silver Mica, 500 mmfd,	32146C		Knob Assembly (ring)
		5% 500V	33 36 5		Knob Assembly (Lines)
110398	C7	Capacitor, Ceramicon 325 mmfd, 7 mmfd, zero coefficient	COLLS TI	DANGEODM	EDC CDEAKED
27646C	C24	Capacitor Paper .002 mfd 600v			ERS, SPEAKER
25485C	C22, C23	Capacitor Paper .01 mfd 600 v	114599	C12, C13,	First IE Transformer Assembly
25484C	C11, C14,		20000	L14, L15	First IF Transformer Assembly
	C15, C16,		32062C	C18, C19, C20, C21,	
	C17, C27, C29	Capacitor Paper .02 mfd 600v		L16, L17,	12
30853C	C26	Capacitor Paper .003 mfd 600v		R7	Second IF Transformer Assembly
24559	C1	Capacitor Mica 100 mmfd 10%	161999	L10, L11,	n m e (or oo1-)
		500v		L12, L13	Power Transformer (25-60 cycle)
110399	C9, C25	Capacitor Mica 200 mmfd 10%	161397	L19, L20	Output Transformer
	G.4	500v	114292	L4, L5	SW Antenna Coil
27577	C6	Capacitor Mica 15 mmfd 10% 500v	01136	L2, L3	B.C. Antenna Coil
48253	C10	Capacitor Mica 51 mmfd 10%	114295	L8	31 Meter Oscillator Coil
40200	CIU	500v	114294	L7	25 Meter Oscillator Coil
25487	C23	Capacitor Mica 1000 mmfd 10%	114293	L6	19 Meter Oscillator Coil BC Oscillator Coil
		500v	114297	L9	
			155992	L21	Speaker 8 inch PM
RESISTOR	28		155996	L18, L21	Speaker 10 inch EM
		Posistor Wire wound 1500 chms	114996	L22	Peaking Coil
01271	R22	Resistor, Wire wound 1500 ohms 10 w			
46361	R23	Resistor, Wire wound 5000 ohms	MISCELL	ANEOUS	
		10 w	26122		"AntGnd." terminal strip
28187C	R14, R17	Resistor, 470000 ohms 10% BT1/2	27088		Spring washer for coil mounting
28177C	R16	Resistor, 47000 ohms 10% BT 1/2	117999		Power Supply Cord
28154C	R20	Resistor, 470 ohms, 10% BT\\\^2_2	152997		Pilot Lamp Socket Assembly
28200C	R11, R18	Resistor, 5.6 megohms 10% BT 1/2	29956		Pilot Lamp 6-8 volts 250 ma.
28191C	R21, R25	Resistor 1. megohm 10% BT1/2	33248		Octal Socket
28184C	R13, R19	Resistor, 270000 ohms 10% BT1/2	23517		Speaker socket (7 prong)
28179C	R6	Resistor, 68000 ohms 10% BT1/2	143998		Speaker Plug (7 prong)
27407C	R2	Resistor, 22000 ohms 10% BT1/2	152999		Phono Socket
28195C	R1	Resistor, 2.2 megohms 10% BT1/2	32048		AC Outlet Socket
28174C	R24	Resistor, 27000 ohms 10% BT1/2	32075		Small Idler Pulleys
28006C	R8	Resistor, 100000 ohms 10% BT 1/2	124999		Dial cord
28148W	R5	Resistor, 150 ohms 10% BW 1/2	144997)	
28134W	R12	Resistor, 10 ohms 10% BW 1/2	$\frac{32093}{32073}$	}	Pointer Assembly
149997	R3, R4	Resistor, 10000 ohms 10% BT2	35759)	
149996	R15	Resistor, 220 ohms 5% BW2	32086		Tension Spring (Pointer Drive)
			29627		Tension Spring (Gang Drive)
	S AND KN	OBS	122998		Dial (Glass)
CONTROL	D MILL IN				
			30269		Rubber Corner Mounts
145993	R9	Volume Control Pot, 1 megohm	30269 158998		Rubber Corner Mounts Range Switch
CONTROL 145993 145994					

CHASSIS LAYOUT





3 R-241S USED ON THE 674-H ONLY, R-8 IS USED ON 674-P8 674-PS ONLY

THE CONNECTION MARKED X" IS TO BE

