

# MODEL BP402 SERVICE DATA

— 1950 No. 22 —

GENERAL SERVICE DIVISION RCA VICTOR COMPANY LIMITED MONTREAL, QUE.

## **Electrical and Mechanical Specifications**

Tuning Range540-1600 kc Intermediate Frequency455 kc
Tube complement:
1. RCA 1R5Converter
2. RCA 1U4I.F. Amplifier
3. RCA 1U52nd DetA.F. AmpA.V.C.
4. RCA 3V4Output
Loudspeaker
Size and type2" x 3" P.M.
Voice coil impedance113/4 ohms at 1000 cycles

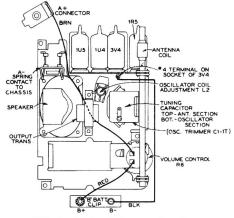


Fig. 1-Tube Trimmer location

Batteries Required: Type of Battery			Appro (Intermitte		
"A"—1.5 volt Eveready No. 950	0.25	amp.	7 to	10 hrs.	
"B"—67.5 volts } Eveready No. 467	8.45	ma.	40 to	60 hrs.	
Power Output: Undistorted Maximum					
Dimensions (over-all) Weight (with batteri			• / -	, .	, •

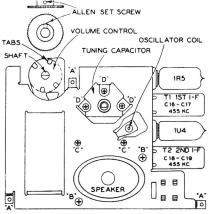


Fig. 2-Chassis assembly

#### REPLACEMENT PARTS FOR MODEL BP402

STOCK NO.	DESCRIPTION	STOCK NO.	DESCRIPTION	
	CHASSIS ASSEMBLIES	CHASSIS ASSEMBLIES - Cont'd.		
*75783 73153	Capacitor-Gang cond. (C1-1,C1-2)  " -Cer. 4 MMF (C-5)  " -56 MMF (C-2,C-7)  " -82 MMF (C-9,C-10)	*75776 *S-5950	Transformer-2nd I.F. (T-2) " -Output (T-3)	
*75784 *75785		SPEAKER ASSEMBLY		
	" -Paper .001 Mfd. 200 V. (C-12) " -Paper .002 Mfd. 200 V.(C-11,C14)	S-5948	Speaker	
	" -Paper .002 Mfd. 200 V. (C-6)  " -Cer01 Mfd. (C-4)  " -Paper .02 Mfd. 200 V. (C-13)  " -Paper .05 Mfd. 400 V. (C-8)	MISCELLANEOUS ASSEMBLIES		
		*75778 *75787 S-5947	Antenna-Ferrite rod antenna (L1) Back-Case back Case front assy (complete)	
*73964	" -Electrolytic 10 Mfd.70V.(C-15)	*S-5951		
*S-5949	Coil-Osc. coil (L-2,L-3)	*75781	Clip-battery mounting clip	
*75773	Control-Vol.Cont.& power switch(R-6,S-1) Resistors 390 ohms +-10% ½ W. (R-11)	*75782 *75651	Contact-Battery contact Emblem - "RCA Victor" emblem	
	" 1,000 ohms +-20% 2 W. (R-12)	*75648	Grille - Metal grille	
	" 15,000 ohms +-10% \( \frac{1}{2} \) W. (R-2)	*75649	Handle - Carrying handle	
	" 47,000 ohms +-20% W. (R-5)	*75788	Knob - Tuning dial knog less spring	
	" 100,000 ohms +-20% \ W. (R-1)	*75779	Knob - Volume control knob	
	" 1 megohm +-20% w. (R-9) " 3.3 Meg. +-20% w. (R4.R10)	*75650 *74734	Link - Carrying handle link	
	" 4.7 Meg. +-20% 2 W. (R3,R7)	*S-5952	Spring - Spring clip for dial knobs	
	" 10 Meg. +-20% 2 W. (R-8)	*S-5953	" - L.H.	
<b>*</b> 75 <b>77</b> 5	Transformer-1st I.F. (T1)		* Indicates new Stock Items.	

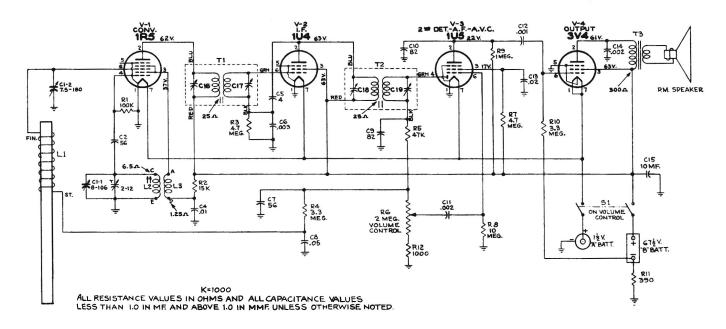


Fig. 3-Schematic Diagram

### **Alignment Procedure**

Output Meter.—Connect meter from No. 2 terminal of V4 (plate of 3V4) to ground. Turn volume control to maximum position.

Test-Oscillator.—For all alignment operations, connect the low side of the test oscillator to the receiver chassis, and keep the oscillator output as low as possible to avoid a-v-c action.

Note:—The inductance of the antenna coil is adjusted by sliding the coil along the Ferrite rod. This ant. coil is supplied pre-adjusted and cemented to rod. This makes further adjustment unnecessary. However when replacing ant. assembly make certain that the coil end of the rod extends two inches beyond the tube shelf.

#### Critical Lead Dress

- Dress all I-F transformer leads down to base and push any excess lead back in can.
- 2. Black lead from 1st I-F should lay down against top of tube shelf with capacitor C6 over it.
- 3. Dress neutralizing capacitor C5 direct and above chassis base, avoid lead length.
- Dress blue lead from volume control and green lead from terminal board near volume control down to base and under gang frame diagonally to termination.
- 5. Dress blue lead from output transformer under clamp on back of gang condenser and direct to terminal 2 of V4.
- Adjust Ferrite antenna so that coil end of rod extends two inches beyond tube shelf.
- Dress all bare wires, pigtail leads and non-insulated components to prevent shorts.

### **Alignment Chart**

ORDER		TEST OSCILLATOR			RECEIVER					
OF ALIGNMENT		CONNECT 'HI' SIDE TO	CONNECT 'LD' SIDE TO	DUMMY Antenna	FREQUENCY SETTING	RANGE SELECTOR	DIAL SETTING	CIRCUIT TO ADJUST	ADJUSTMENT SYMBOLS	NOTES
ŧ	1	CI-2 Lug	Gnd	.OI mfd.	455 K.C.		Ki End	2nd I.F. Trans.	C-18, C-19	Max. Output
I.F. lignment	2	Same	Same	Same	Same		Same	lst l.F. Trans.	C-16, C-17	" "
A.	3	Repeat steps   &	2							
R.F. gnment	ц	*Ant. Coupling Loop (Chassis in case)	Gnd		1400 K.C.		14 Rock Gang	Osc.	C-I - IT	Max. Output
R. Align	5	Same	Gnd		600 K.C.		60 Rock Gang	Osc.	L-2	н н
	6	Repeat steps 4 &	5							

<sup>\*</sup>Steps 4 and 5 require a coupling loop from the signal generator to feed a signal into the receiver ant. coil. This loop should be loosely coupled to the receiver ant. coil so as not to disturb the receiver ant. coil inductance.