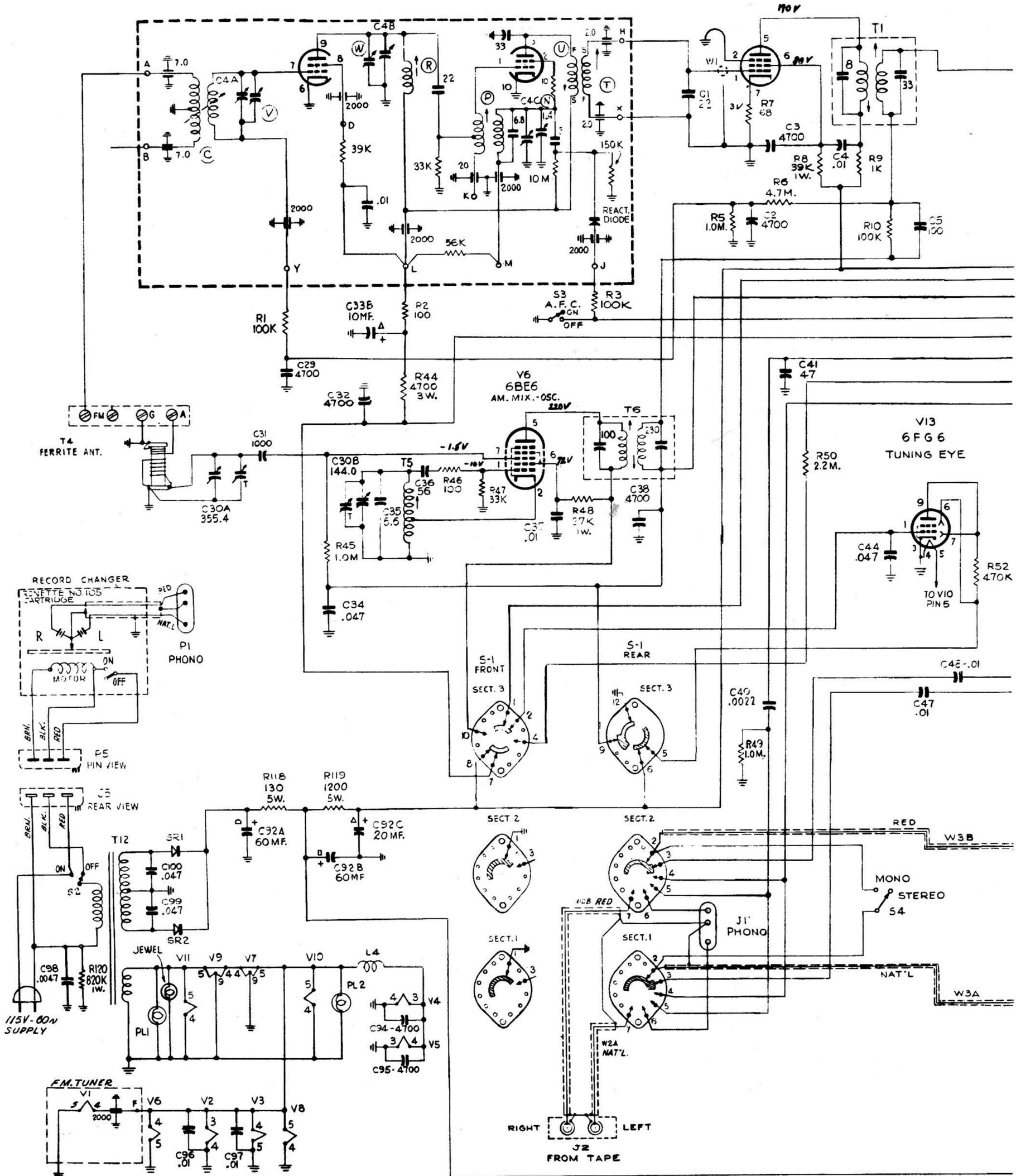
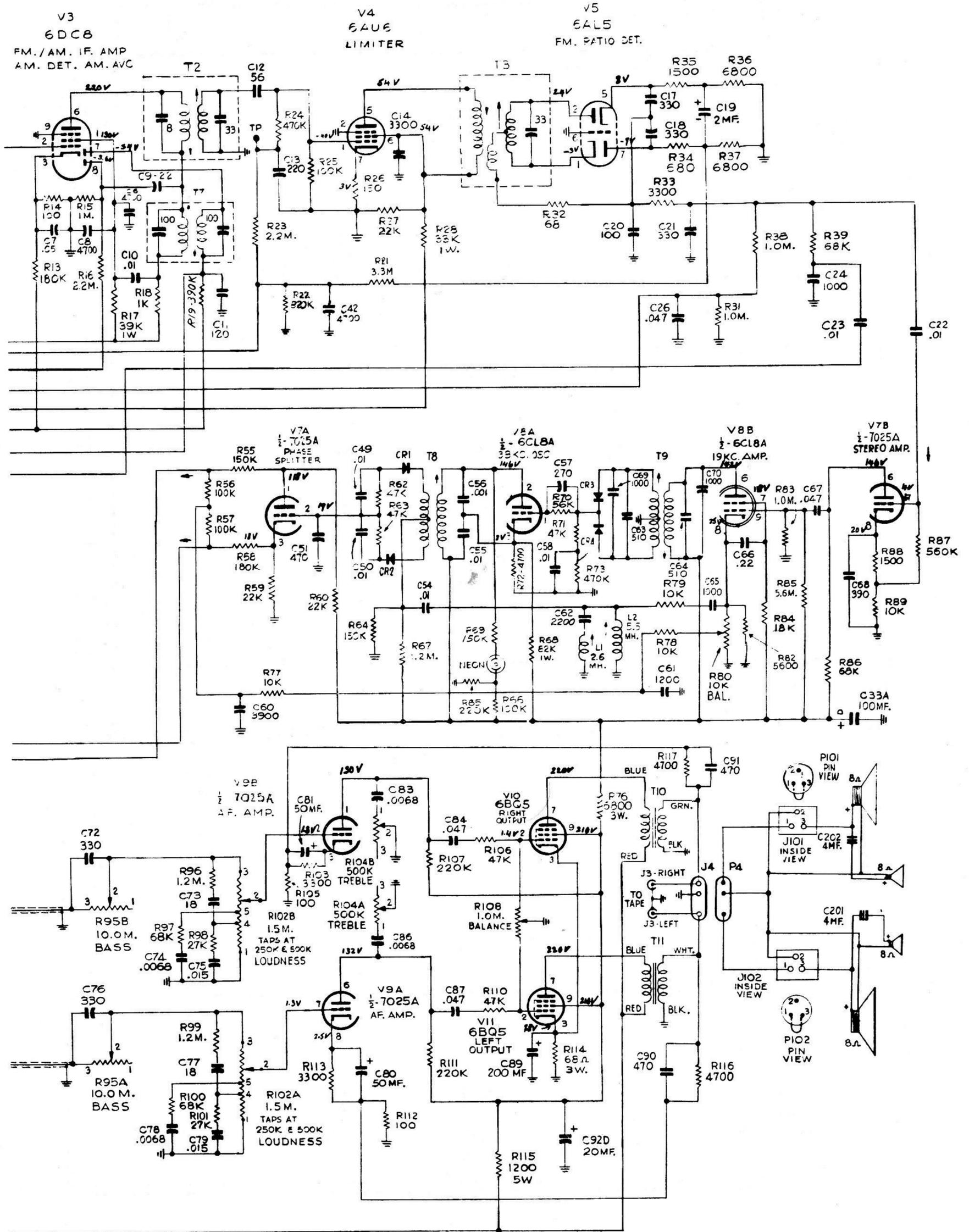


V1-A  
1/2 - 6C9  
FM. RF. AMP.

V1-B  
1/2 - 6C9  
FM. MIXER/OSC.

V2  
6BA6  
FM. I.F.





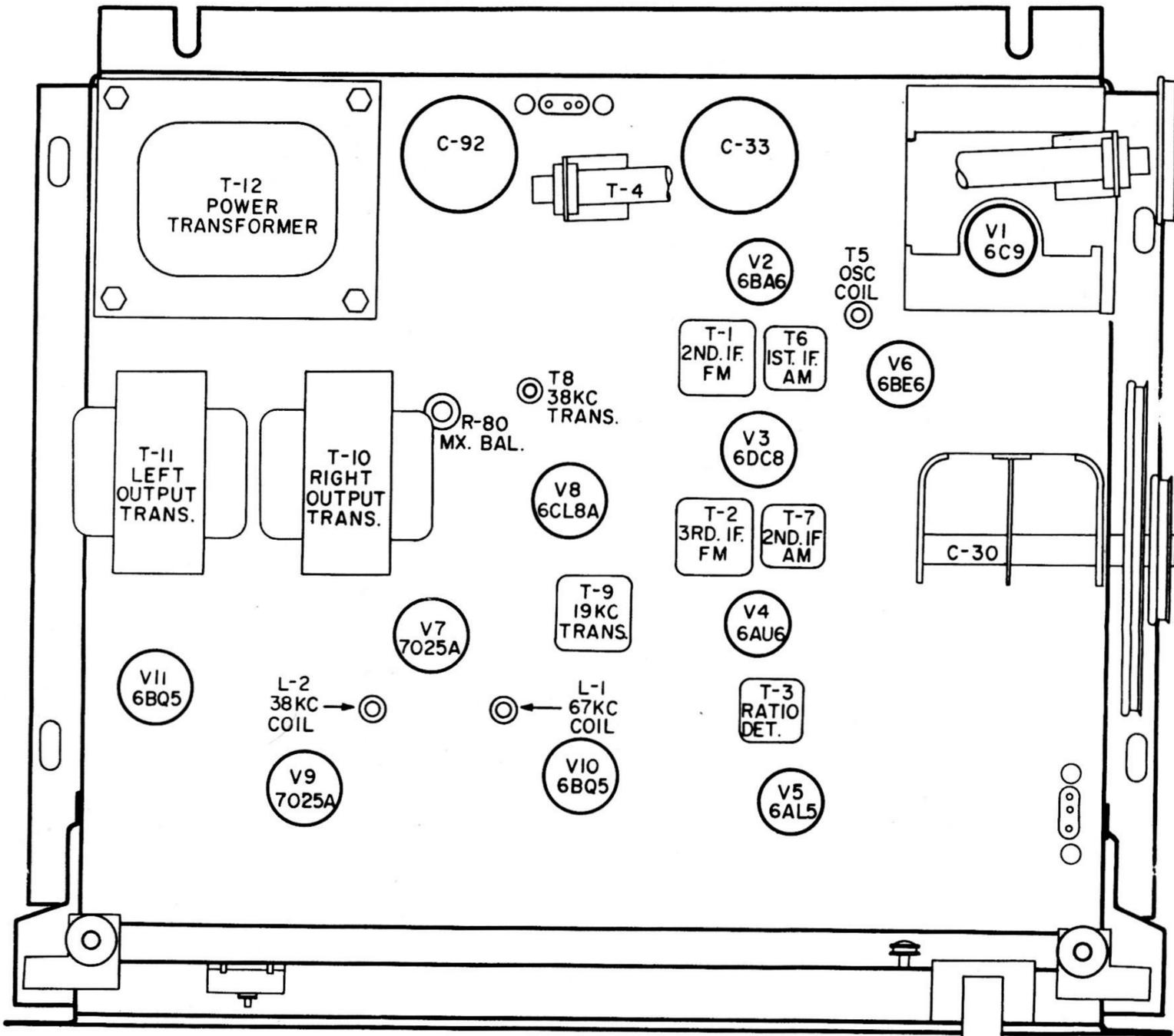


Figure 7 Chassis Layout (Top View)

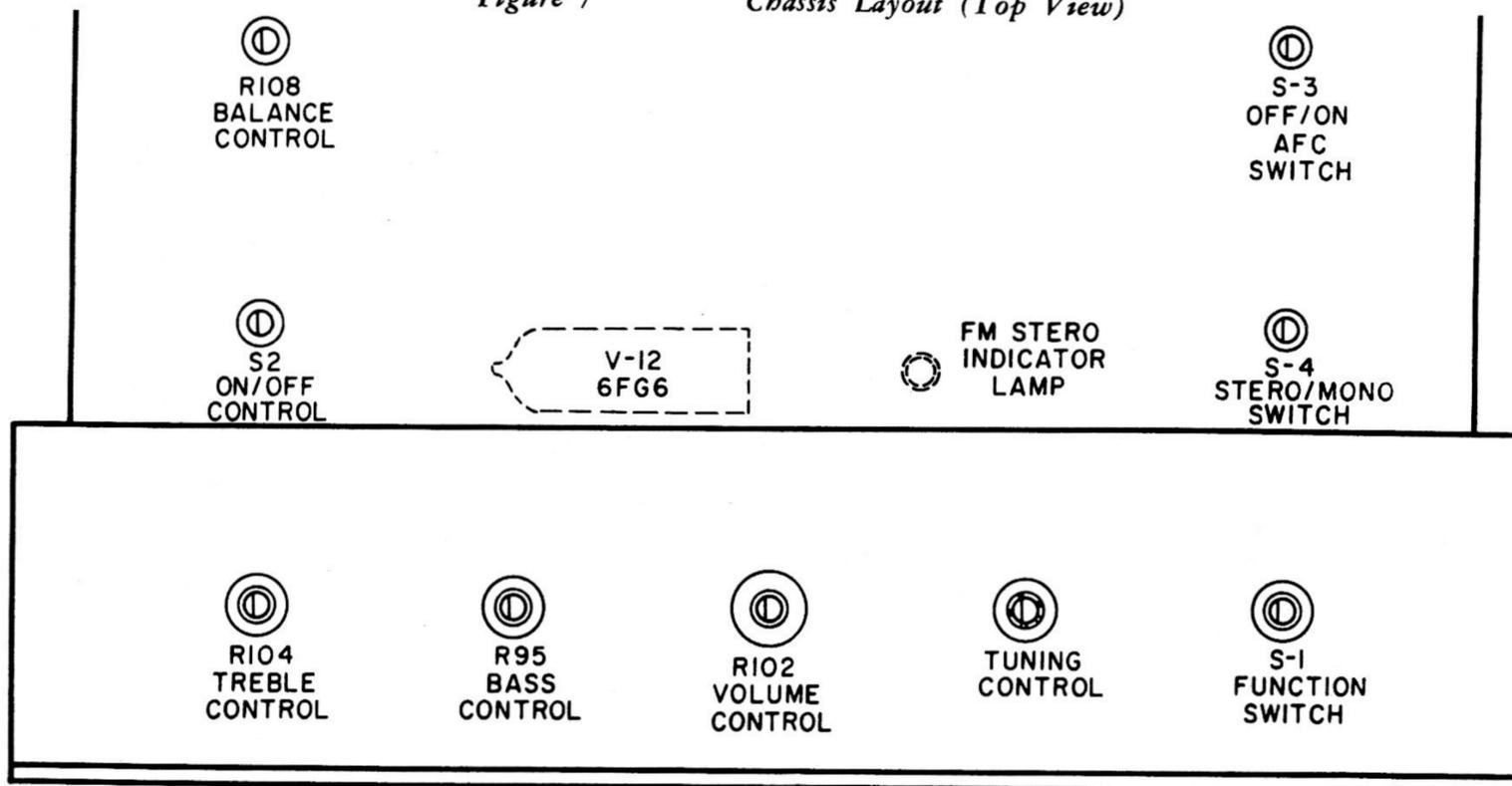


Figure 10

Face of Chassis  
Showing Controls

### ALIGNMENT PROCEDURE

#### ALIGNMENT INDICATORS

An RCA "VoltOhmyst®" or equivalent VTVM is necessary for measuring developed d-c voltage during FM alignment. Connections are specified in the alignment tabulation. An output meter is also necessary to indicate maximum audio output during AM alignment. Connect the output meter across the speaker voice coil. The RCA "VoltOhmyst®" can also be used as an AM alignment indicator, either to measure audio output or to measure AVC voltage. When audio output is being measured, the volume control should be turned to maximum. Adjust tone control to mid-position.

#### SIGNAL GENERATOR

For all alignment operations, connect the low side of the signal generator to the receiver chassis, close to the point of signal injection. If output measurement is used for AM alignment the signal generator output should be kept as low as possible to avoid AVC action.

#### AM ALIGNMENT

Set Function Switch to AM Radio

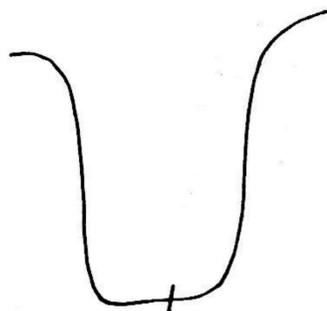
Step	Connect high side of signal generator to—	Set signal gener. to—	Set Radio to—	Adjust for maximum—
1		Connect Oscilloscope to Junction of R-13 and R-19		
2	Pin #2 V-3 6DC8	455KC	Quiet spot near 1620KC	Align T-4 top and bottom for symmetrical over-coupled curve of max. gain, with marker in center of curve
3	Pin #1 V-6 6BE6	455KC	Quiet spot near 1620KC	Align T-6 for symmetrical over-coupled curve of max. gain, with marker in center of curve
4	Connect Output Meter across Speakers			
5	Pin #1 V-6 6BE6	1500KC	1500KC	Adjust oscillator and RF trimmers for max. output
6	Pin #1 V-6 6BE6	600KC	600KC	Adjust oscillator coil T-5 while rocking gang for max. output
7	Repeat steps No. 5 and No. 6			

#### FM ALIGNMENT

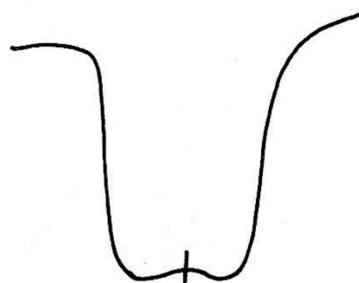
Set the Function Swith to the FM mono position, AFC Switch to be in the OFF position. Set Volume Control to minimum.

Step	Connect high side of signal generator to—	Set signal gen. to—	Set Radio to—	Adjust for—
1		Connect VoltOhmyst to the junction of R34 and R-37		
2	Pin #1 V-4 (6AU6)	10.7 mc cw at 200,000 microvolts	10.7 mc	Align T-3 bottom for maximum output
3		Connect VoltOhmyst to the junction of R-32 and R-33		
4		10.7 mc cw at 200,000 microvolts	10.7 mc	Adjust T-3 top for absolute zero on meter
5		Connect VoltOhmyst to the junction of R-34 and R-37. Connect Oscilloscope to test point TP or junction of R-24 and C-13.		
6	Pin #2 V-3 (6DC8)	10.7 mc	10.7 mc	Adjust T-2 top and bottom for symmetrical over-coupled curve. Low side of signal generator must be connected with a short braid to circuit ground under test. Oscilloscope must be set for maximum gain. See figure #1
7	Pin #1 V-2	10.7 mc	10.7 mc	Adjust T-1 top for a maximum symmetrical over-coupled curve. See figure #2
8	Connect signal generator to antenna input through a balanced 300 ohm network	91 mc	91 mc	Peak Tuner IF'S for a maximum symmetrical slightly over-coupled curve. See figure #3.
9	Disconnect Signal Generator and Oscilloscope Cables			
10				Turn RF Tuner to 106 mc. Adjust Oscillator RF and Antenna Trimmer for maximum output
11				Turn RF Tuner to 89 mc. Adjust Oscillator RF and Antenna Coils for maximum output
12	Repeat steps No. 10 and No. 11			

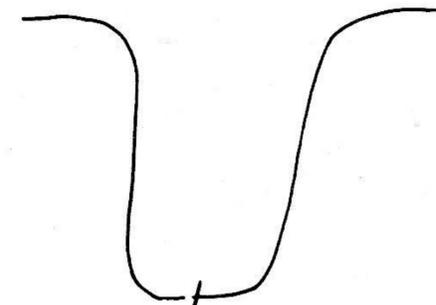
\* Adjust output level of signal generator to provide approximately 1 volt indication on "VoltOhmyst®."



10.7 MC  
Figure 1



10.7 MC  
Figure 2



10.7 MC  
Figure 3

ALIGNMENT PROCEDURE

FM STEREO ALIGNMENT

Set the Selector Switch to FM Stereo

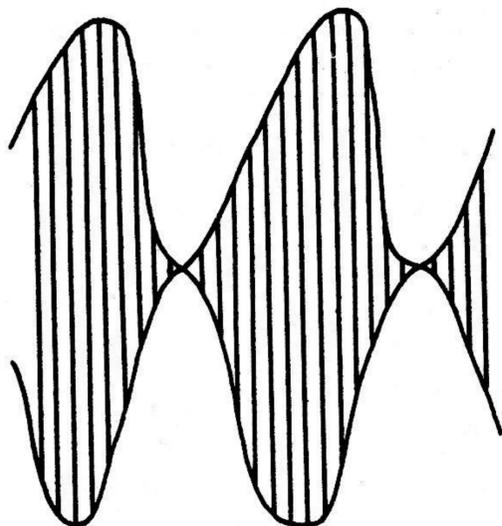


Figure 4

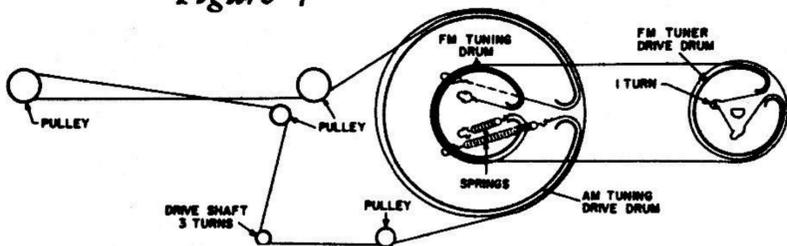


Figure 8 AM-FM Dial Cord Arrangement

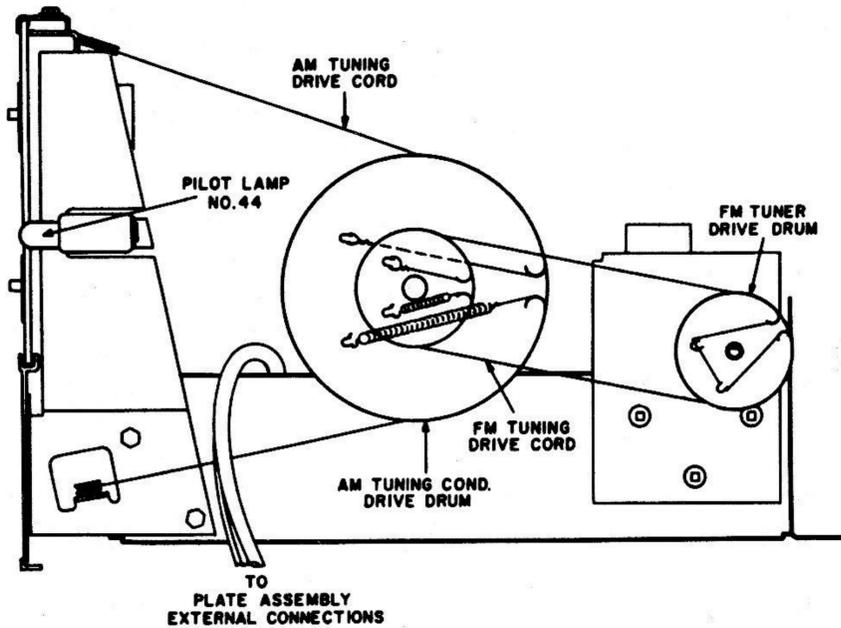


Figure 9 AM-FM Dial Cord Arrangement

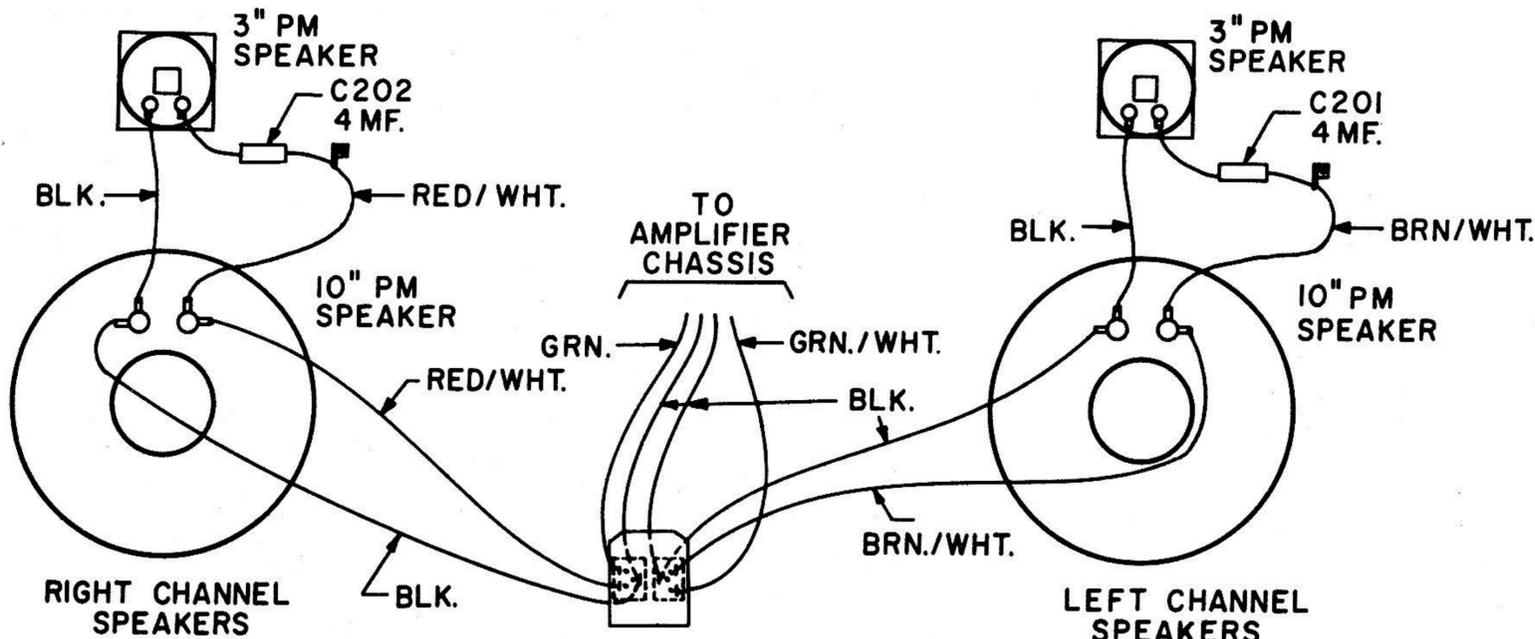


Figure 5 Speaker Wiring

Step	Connect high side of generator to—	Set signal generator to—	Adjust for —
1		Short out primary of T-8. Connect Oscilloscope through low capacity probe to junction of R-79 and C-62.	
2	Audio generator to the junction of R-39 and C-22	67KC	Adjust L-1 for minimum deflection
3	Remove audio generator connect signal generator to the junction of R-39 and C-22	1000 cycle stereo signal, left channel modulated at 1000 cycles	Adjust L-2 until tips of waveforms just appear to cross. See figure 4.
4		Connect a Voltomyst to junction of R-73 and R-41	
5		1000 cycle stereo signal, with left channel modulated at 1000 cycles	Peak top and bottom T-9 using outside peaks for maximum reading on Voltomyst. See figure 4.
6		Remove short across T-8. Connect Oscilloscope through low capacity probe at Pin #2 V-7.	
7		1000 cycle stereo signal, with left channel modulated at 1000 cycles	Retouch T-9 top and bottom for maximum audio and least 38KC on the waveform. Make sure that the cores are backed out for this final touch up
8			Recheck T-8 for the core being in the electrical as well as mechanical center between the breakouts
9		Remove Oscilloscope	Place meter across speaker.
10	Signal generator connected to the junction of R-39 and C-22	1000 cycles modulated at 1000 cycles	Adjust R-80 balance control for minimum voltage across right channel
11		Check, using 1000 and 10,000 cycles at 1000 and 10,000 modulation	Separation between channels should be better than 20 db
12			The 38KC Oscillator must remain locked in with a stereo signal of 9 microvolts
13			The stereo indicator light must go out with monaural signal of 5 microvolts