# PHILCO TRANSITONE SERVICE BROADCAST

**APRIL**, 1938

# PHILCO MODEL 629

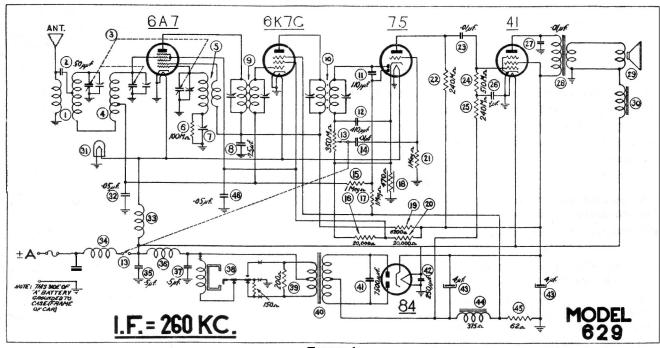
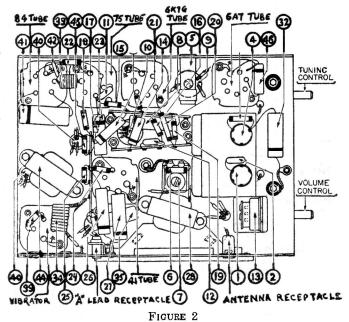


FIGURE 1

## MODEL 629 PARTS LIST

No	. Description	Part	No.
1	Antenna Transformer .	.32-29	88
2	Mica Cond. (50 Mmfd.)	30-11	01
3	Tuning Condenser	.31-22	24
4	R.F. Transformer	.32-29	86
5	Oscillator Transformer		
6	Resistor (100,000 ohms)	33-41	0344
7	Low Frequency Padder	31-62	52
	Condenser (.25 Mfd.)		
	1st I.F. Transformer		
10	2nd I.F. Transformer	.32-29	95
11	Mica Cond. (110 Mmfd.)	30-10	31
	Mica Cond. (410 Mmfd.)		
	Volume Cont. & Switch		
	Condenser (.01 Mfd.)		
	Res'tr (1,000,000 ohms)		
	Resistor (20,000 ohms)		
	Res'tr (1,000,000 ohms)		
	Resistor (470 ohms)		
	Resistor (6200 ohms)		
	Resistor (20,000 ohms)		
	Res'tr (1,000,000 ohms)		
	Resistor (240,000 ohms)		
	Condenser (.01 Mfd.)		
24	Resistor (510,000 ohms)		
25			
	Condenser (.1 Mfd.)		
27	Condenser (.01 Mfd.)	.30-43	81
	Output Transformer		
	Cone & Voice Coil Ass'y		
	Field Coil		
	Pilot Lamp		
	Condenser (.05 Mfd.) .		
33	Filament Choke	.32-16	44

No. Description 4 "A" Choke	Part	No.
4 "A" Choke	.32-164	14
5 Condenser (.5 Mfd.)		
6 Vibrator Choke		
7 Condenser (.5 Mfd.)		
8 Vibrator		
9 Resistor (200 ohms)	33-126	344
0 Power Transformer		
1 Condenser (.0075 Mfd.)		
2 Mica Cond. (250 Mmfd.)	30-10	32
3 Filter Cond. (4-4 Mfd.)		
4 Filter Choke	.32-79	60
5 Resistor (62 ohms)	.33-06	2331
6 Condenser (.05 Mfd.)	30-45	69
Tuning&Volume Knobs	27-47	37
Pointer		
Dial & Bracket Ass'y.	42-584	14
Glass	27-91	07
Bezel	28-57	64
Four Prong Socket	27-604	14
Five Prong Socket	27-60	35
Six Prong Socket	27-60	36
Seven Prong Socket	27-60	37
Octal Socket	27-608	36
Fuse	.7227	
Fuse Insulator	27-772	29
Carriage Bolt	W-198	33
Radio Mounting Bolt	W-198	34
Radio Mounting Nut	W-55	
Radio Mounting Nut (Wing Type)	W 169	27
Distributor Resistor	99 110	36
Interference Condenser		
Set Mtg. Brack. (Long)		
Set Mtg. Brack. (Short)		
Det Mig. Diack. (Short)	20-03	10



### I. F. TRANSFORMERS AND PADDERS

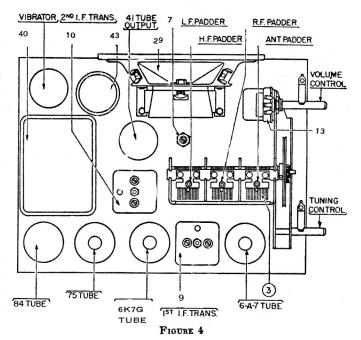
The I. F. transformers are assembled complete with padding condensers.

Both the primary and the secondary padders are placed side by side in the top of the transformer shield can. The adjusting screws are accessible thru the holes in the top of the shield. (See Figure 4).

The coil windings terminate in leads instead of terminals or lugs. The color scheme of the leads is given in Figure 3.



If replacements are ever necessary, replace the entire coil assembly, 32-2994 for the first I. F. stage and 32-2995 for the second I. F. stage. Neither the coil nor the padders will be furnished separately. Order only by the above numbers.



### MODEL 629 ADJUSTMENTS

All padding adjustments are carefully made at the factory and ordinarily no readjustments are necessary. However, when readjustments are required, the procedure given below must be followed in detail.

EQUIPMENT—Fully charged heavy duty storage battery, 048A or 099 Philco Set Tester, 3164 Padding wrench, 27-7159 Padding screw driver.

GENERAL—The output meter must be connected by means of an adapter to the plate of the type 41 output tube and to the Radio chassis.

With the Radio and signal generator set up for operation at the prescribed frequency, turn the Radio volume control on full and set the signal generator attenuator so that a half scale reading is obtained on the output meter. The signal in the speaker should be audible but not loud.

The shielding on the signal generator output lead must be connected to the Radio housing.

Operation	SIGNAL GENERATOR				ADJUST
	FREQUENCY	CONNECTION	DUMMY CAPACITY	SPECIAL INSTRUCTIONS	PADDER
1	260 K, C.	To grid of 6A7 Tube	.1 Mfd. Condenser in Series with Generator Lead	No Antenna Connection	(17) (19) (13) (15) (17)
2	1550 K. C.	To Antenna Receptacle on Radio	50 Mmfd. See Note 1	Turn Tuning Condenser Plates Out of Mesh as Far as They Will Go.	, ,
3	580 K. C.	To Antenna Receptacle on Radio	50 Mmfd. See Note 1	Set Tuning Condenser at 580 K.C.	Note 2
4	1550 K. C.	To Antenna Receptacle on Radio	50 Mmfd. See Note 1	Turn Tuning Condenser Plates Out of Mesh as Far as They Will Go.	
5	1400 K. C.	To Antenna Receptacle on Radio	50 Mmfd. See Note 1	Set Tuning Condenser at 1400 K.C.	(6) (4) Note 3

Make all adjustments for maximum reading on the output meter.

- NOTE 1—Connect the antenna lead, Part No. 41-3191, to the antenna receptacle in the radio. Connect a 50 Mmfd. Condenser in series between the signal generator and the antenna lead.
- NOTE 2—Rock the tuning condenser while adjusting the low frequency padder. Tune the condenser to the signal and adjust the padder for maximum output. Rotate the tuning condenser back and forth slightly for maximum output. Then re-adjust the padder for maximum output. Repeat this procedure until no further improvement is noticed.
- NOTE 3—When the antenna stage adjustment is made with the Radio installed in the car, the Radio antenna lead must be connected to the car antenna in the usual manner. Connect the signal generator output lead to a wire placed near the car antenna but not connected to it.



**TRANSITONE** 

TORONTO, ONT.