

## ALIGNMENT PROCEDURE

**POINTER**—Set pointer to coincide with first index mark from left side of dial backplate (looking at front of dial backplate).

RADIO CONTROLS—Set volume control to maximum; set broadcast-special services switch, SW1, as indicated in chart.

**OUTPUT METER**—Connect across voice-coil terminals.

SIGNAL GENERATOR—Use modulated output. OUTPUT LEVEL—During alignment, adjust

signal generator output to maintain output-meter indication below .5 volt.

CRITICAL LEAD DRESS—To secure proper padding capacity, the green lead from pin 6 of the 1R5 tube to Z1 must be dressed over the wiring panel, away from the chassis. The white lead which connects the low end of the aerial (LA1) to the broadcast-special services switch (SW1), must be dressed taut between the low-end tie lug and the retaining spring.

	SIGNAL GENERATOR		RADIO		
STEP	CONNECTION TO RADIO	DIAL SETTING	DIAL SETTING	SPECIAL INSTRUCTIONS	ADJUST TRIMMER
1	Through a .1-μf. condenser to pin 6 of 1R5 converter.	265 kc.	1630 kc. (gang fully open)	Set broadcast-special services switch to broadcast position. Adjust, in order given, for maximum output.	TC5—2nd i-f sec. TC4—2nd i-f pri. TC2—1st i-f pri. TC3—1st i-f. sec.
2	Radiating loop. See note below.	1630 kc.	*1630 kc. (gang fully open)	Adjust for maximum output. If low-frequency dial tracking is far off, make adjustments in steps 3 and 4 before mak- ing this adjustment.	C1B—osc. shunt
3	Same as step 2.	580 kc.	580 kc.	Adjust for maximum output while rocking tuning control.	C12—osc. series
4	Same as step 2.	580 kc.	580 kc.	Adjust for maximum output. This adjustment should not be made unless dial tracking is off, or sensitivity is low at low-frequency end (580 kc.).	TC1—r-f. sec.
5	Same as step 2.	1500 kc.	1500 kc. (index mark at right)	Adjust, in order given, for maximum output.	C1A—r-f C19A—BC aerial
6	Repeat steps 3 and 5 until no further improvement is obtained.				
7	Same as step 2.	3000 kc.	3000 kc.	Set broadcast-special services switch to special services position. Adjust, in order given, for maximum output.	C19C—SS aerial C18—r-f
8	Same as step 2.	1900 kc.	1900 kc.	Adjust, in order given, for maximum output.	C19B—SS aerial series tracker
9	Repeat steps 7 and 8, and then repeat step 5.				

NOTE: Make up a six-to-eight-turn, 6-inch diameter loop using insulated wire; connect to signal-generator leads and place near radio loop.

<sup>\*</sup>For proper adjustment of the oscillator trimmer, fully open the tuning gang and insert a .006-inch, non-metallic shim between the heel of the rotor and the top of the stator plates. Close the tunning gang sufficiently to hold the shim in place, and then remove the shim without disturbing the gang setting.

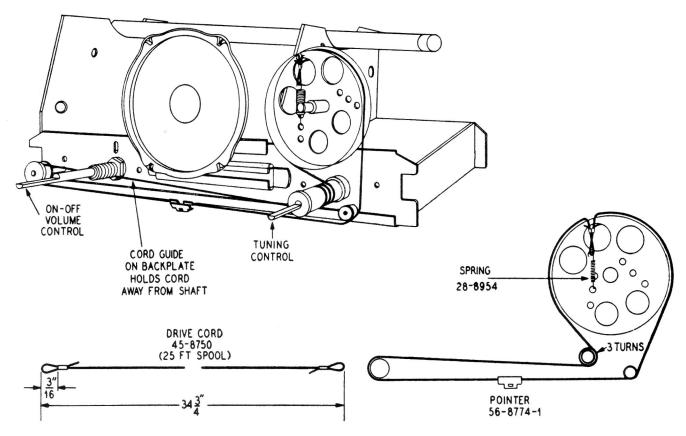


Figure 1. Drive-Cord Installation Details

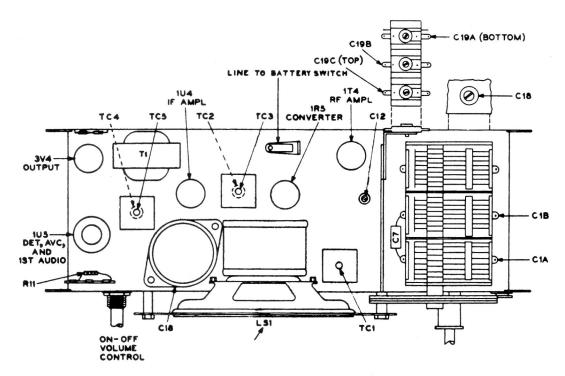


Figure 4. Bottom View, Showing Symbolized Chassis