

PHILCO . . Models 39-340 and 39-341—Code 121



SERVICE BULLETIN No. 305 for members of RADIO MANUFACTURERS SERVICE

A PHILCO Service Plan

SPECIFICATIONS

TYPE OF CIRCUIT: A.C. operated; superheterodyne circuit with two tuning ranges, covering standard broadcast (540 KC. to 1720 KC.) and short-wave (5.8 MC. to 18.0 MC.) frequencies; Electric Push-Button Tuning (on Model 39-340 only); Automatic Volume Control; and Push-Pull pentode output.

The receivers are designed to operate from a "Philco Safety Aerial," part No. 40-6370. This aerial system should be used to obtain maximum performance from the receiver.

POWER SUPPLY: Voltage, 115 volts. Frequency, 25-40 and 50-60 cycles. Power consumption, 80 watts.

INTERMEDIATE FREQUENCY: 460 KC.

TUNING RANGES: 540 KC. to 1720 KC.; 5.8 MC. to 18.0 MC.

PHILCO TUBES USED: 1-78E, R.F.; 1-6A7E, 1st detector and oscillator; 1-78E, I.F.; 1-6Q7G, 2nd detector, 1st audio Automatic Volume Control; 1-6J5G, phase inverter; 2-42E, push-pull output; and 1-5Y4G, rectifier.

TUNING MECHANISM: Pulley and cable drive for Manual tuning.

CABINETS: Type "XX."

Adjusting Electric Push-Button Tuning

In order to set the Electric Push-Buttons correctly for each station, the procedure as given below should be carefully followed. Accurate adjustment of the buttons requires the use of a Philco Model 177 Signal Generator and a part No. 27-7059 insulated screw driver.

(A) Select six of the most popular stations received in the locality and remove their call letters from the call letter sheets supplied. Place the call letters in the windows above the buttons, making sure that each button covers the frequency of the station for which it is to be used. Two adjustment screws for each button are located on the rear of the push-button unit. Each set of screws is numbered and covers a frequency range as follows:

Push-Button	Frequency Range
1 and 2	540-1030 KC.
3 and 4	670-1160 KC.
5	900-1470 KC.
6	1100-1600 KC.

Looking at the front of the cabinet, the first button on the left is adjusted by set screw No. 1, the next button by set screw No. 2, and the remaining buttons in the same order.

(B) Connect the aerial and ground to the "ANT" and "GND" terminals of the receiver.

(C) Turn the receiver Tuning Range Selector to position 2 (Broadcast) and tune the receiver to the station to be set on the first button.

(D) Plug the output leads of the Signal Generator into the "High" and "Gnd" jacks, and turn the output controls to maximum.

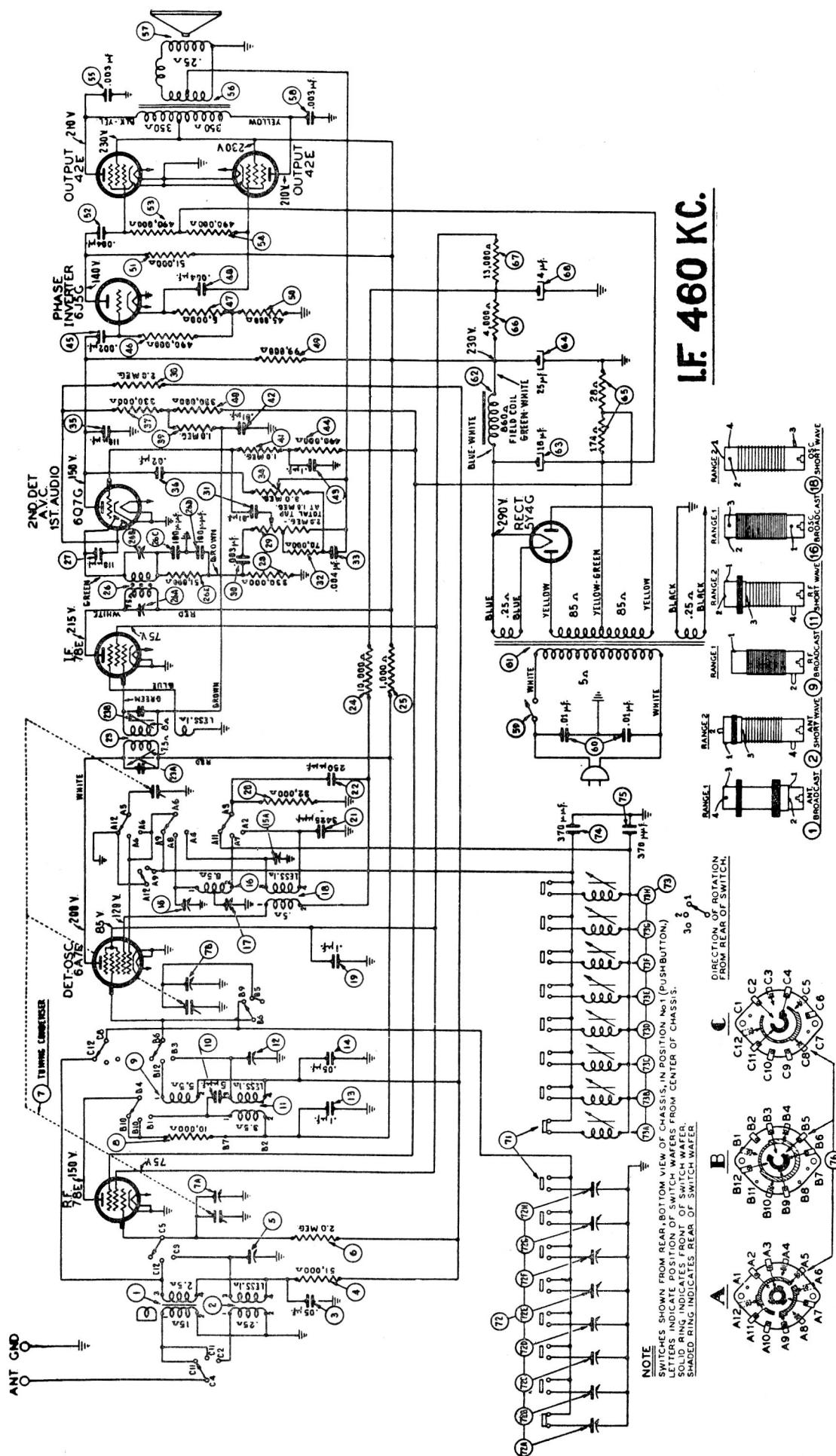
Turn the modulation control to "Modulation On." Connect the output lead of the signal generator to the "ANT" and "GND" terminals of the receiver and tune to the frequency of the station being received. As the indicator is slowly tuned through the frequency of the station, there will be two points at which a whistle will be heard, one above and one below the frequency of the station. When the indicator is on the frequency of the station the whistle will be eliminated and the modulated signal of the station setter will then be clearly heard through the receiver.

(E) Turn the receiver Tuning Range Selector to position 1 (Push-Button) and press in the first button. Using the part No. 27-7059 insulated screw driver; turn the No. 1 "OSC" screw until the broadcast station identified by the signal generator is tuned to Maximum Volume.

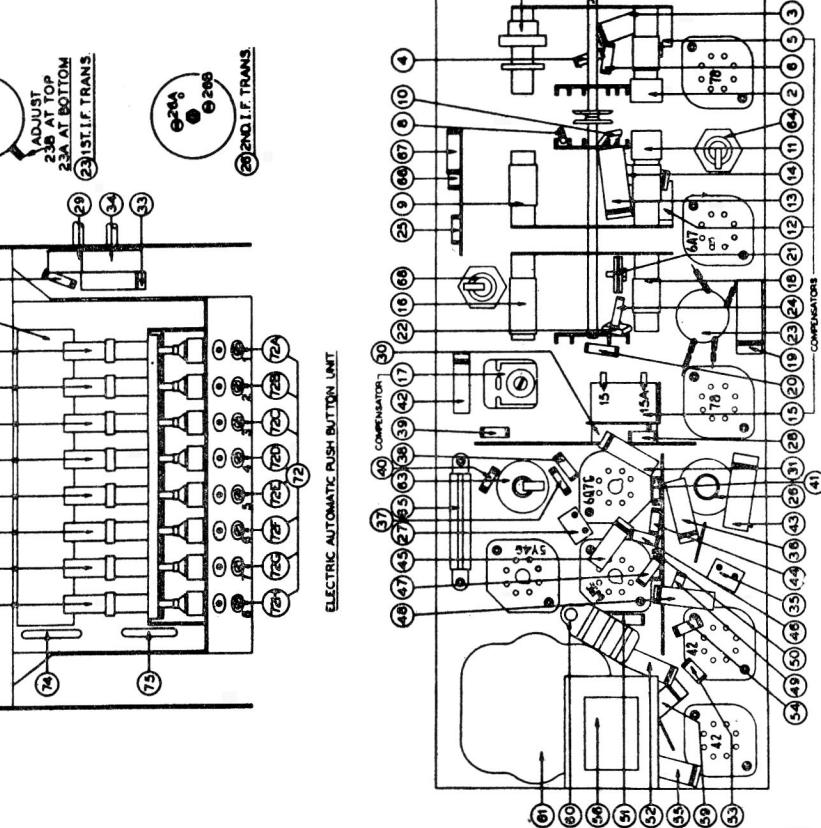
(F) Remove the output lead of the station setter from the "ANT" terminal of the receiver and turn the indicator of the Signal Generator off the frequency of the station. The program of the desired station will then be heard in the receiver without the modulated signal.

(G) With the volume of the receiver low, slowly turn the No. 1 "OSC" screw back and forth until maximum output is received. Repeat the same procedure for the No. 1 "ANT" screw.

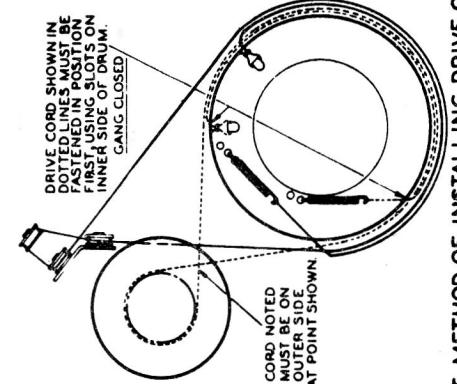
After setting up the first station, the same procedure given under (C) to (G) is used for the other stations.



Replacement Parts List for Models 39-340 and 39-341 Code 121



Part Locations Underside of Chassis Models 39-340 and 39-341



**CORRECT METHOD OF INSTALLING DRIVE CORDS
ON TUNING CONDENSER DRUM**

Part	Description	Part No.	Part	Description	Part No.	Description
1	Antenna transformer (Broadcast).....	32-3056	65	B.C. Resistor	33-3355
2	Antenna transformer (Short-wave).....	32-3055	66	Resistor (4,000 ohms, 1 watt).....	33-24044	
3	Condenser (.005 mfd. tubular).....	30-4519	67	Resistor (13,000 ohms, 1 watt).....	33-313444	
4	Resistor (.51,000 ohms, $\frac{1}{2}$ watt).....	33-351344	68	Electrolytic cond. (4 mfd. 250 v.)	30-2334	
5	Compensator (Short-wave antenna).....	31-6312	69	Pilot lamp	34-2064
6	Resistor (2.0 megohms, $\frac{1}{2}$ watt).....	33-510344	70	Pilot lamp	34-2064
7	Tuning condenser.....	31-2296	71*	Push-button switch	42-1473
8	Resistor (10,000 ohms, $\frac{1}{2}$ watt).....	33-310344	72*	Padder strip assembly complete	31-6273
9	R.F. Transformer (Broadcast).....	32-2879	72B*	Compensator No. 1 (540-1030 Kc.)	
10	Condenser (.5 mfd. mica).....	30-1097	72B*	Compensator No. 2 (540-1030 Kc.)	
11	R.F. Transformer (Short-wave).....	32-2846	72B*	Compensator No. 3 (670-1160 Kc.)	
12	Compensator (Short-wave R.F.).....	31-6212	72B*	Compensator No. 4 (670-1160 Kc.)	
13	Condenser (.1 mfd. tubular).....	30-4455	72F*	Compensator No. 5 (900-1470 Kc.)	
14	Condenser (.005 mfd. tubular).....	30-4519	72G*	Compensator No. 6 (1100-1600 Kc.)	
15	Oscillator transformer (Broadcast).....	32-2120	73*	Coil strip assembly (6 coils).....	32-3092	
16	Oscillator transformer (Broadcast).....	31-6230	73B*	Coil No. 1 (540-1030 Kc.)	
17	Compensator (600 Kc.).....	31-6230	73C*	Coil No. 2 (540-1030 Kc.)	
18	Oscillator transformer (Short-wave).....	32-3051	73D*	Coil No. 3 (670-1160 Kc.)	
19	Condenser (.1 mfd. tubular).....	30-4455	73E*	Coil No. 4 (670-1160 Kc.)	
20	Resistor (32,000 ohms, $\frac{1}{2}$ watt).....	33-382344	73F*	Coil No. 5 (900-1470 Kc.)	
21	Condenser (3425 mmfd. mica).....	31-6263	73G*	Coil No. 6 (1100-1600 Kc.)	
22	Condenser (250 mmfd. mica).....	30-1032	74*	Condenser (370 mmfd. silver mica).....	30-1110	
23	1st I.F. Transformer.....	32-3079	75*	Condenser (370 mmfd. silver mica).....	30-1110	
24	Resistor (10,000 ohms, $\frac{1}{2}$ watt).....	33-310344	76	Wave-switch	42-1461
25	Resistor (1,000 ohms, $\frac{1}{2}$ watt).....	33-210344	Bezel Model	39-340.....	
26	2nd I.F. Transformer.....	32-2882	Model	39-341.....	
27	Condenser (110 mmfd. mica).....	30-1031	Bezel gasket	56-1162	
28	Resistor (330,000 ohms, $\frac{1}{2}$ watt).....	33-443344	Drum shaft bearing	38-9734	
29	Volume control.....	33-5286	Power outlet cord	56-1034	
30	Condenser (.003 mfd. tubular).....	30-4580	Speaker cable	L-2839	
31	Condenser (.01 mfd. tubular).....	30-4581	Tuning Condenser coupling	41-3444	
32	Resistor (70,000 ohms, $\frac{1}{2}$ watt).....	33-370344	Dial scale	31-2291	
33	Condenser (.004 mfd. tubular).....	30-4578	Dial clamp	25-5421	
34	Tone control.....	33-5287	Dial gasket (small)	56-1034	
35	Condenser (110 mmfd. mica).....	30-1031	Dial gasket (large)	27-9224	
36	Condenser (.002 mfd. tubular).....	30-4481	Dial pointer	27-9225	
37	Resistor (330,000 ohms, $\frac{1}{2}$ watt).....	33-443344	Dial drive cord (short)	31-2316	
38	Resistor (2.0 megohm, $\frac{1}{2}$ watt).....	33-503444	Dial drive cord (long)	28-8913	
39	Resistor (1.0 megohm, $\frac{1}{2}$ watt).....	33-510344	Dial drive cord spring	27-4766	
40	Resistor (330,000 ohms, $\frac{1}{2}$ watt).....	33-443344	Tuning drum	38-9702	
41	Resistor (1.0 megohm, $\frac{1}{2}$ watt).....	33-510344	Wave-switch drum assembly	27-4764	
42	Condenser (.001 mfd. tubular).....	30-4581	Tone control drum	27-4765	
43	Condenser (.1 mfd. tubular).....	30-4455	Volume control drum	27-4765	
44	Resistor (490,000 ohms, $\frac{1}{2}$ watt).....	33-449344	Drum assembly (Tuning condenser)	38-9716		
45	Condenser (.002 mfd. tubular).....	30-4579	Drum bracket & bearing assembly	38-9662		
46	Resistor (490,000 ohms, $\frac{1}{2}$ watt).....	33-449344	Shaft (Control drums)	38-6924		
47	Resistor (5,000 ohms, $\frac{1}{2}$ watt).....	33-210344	Dial lamp socket assembly (right)	38-9694		
48	Condenser (.004 mfd. tubular).....	30-4578	Dial lamp socket assembly (left)	38-9695		
49	Resistor (99,000 ohms, $\frac{1}{2}$ watt).....	33-399344	6 prong standard socket	27-6036		
50	Resistor (45,000 ohms, $\frac{1}{2}$ watt).....	33-45344	6 prong octal socket	27-6086		
51	Resistor (51,000 ohms, $\frac{1}{2}$ watt).....	33-351344	7 prong standard socket (6A7)	27-6107		
52	Condenser (.004 mfd. tubular).....	30-4578	7 prong octal socket	27-6053		
53	Resistor (490,000 ohms, $\frac{1}{2}$ watt).....	33-449344	Complete speaker	36-1450	
54	Resistor (490,000 ohms, $\frac{1}{2}$ watt).....	33-449344	*Station tab kit	27-5432	
55	Condenser (.003 mfd. tubular).....	30-4469	Grommet (Mfg. pushbutton switch)	27-4610		
56	Output transformer	32-7981	Washer (Mfg. tuning unit Ass'y.)	3914	
57	Cone and voice coil assembly for speaker Part No. 36-1450	30-4469	Mounting nut (40-60 cycles)	3915	
58	Condenser (.003 mfd. tubular).....	30-4469	Washer (A.C. switch)	W-1757	
59	A.C. Switch.....	42-1479	Screw (Chassis mounting)	W-1834	
60	Condenser (Twin .01 mfd.).....	32-7981	Screw (Bezel mounting)	W-1834	
61	Power transformer	32-7981	Nut (Speaker mounting)	W-124	
	115 v. 25-40 cycles	32-7981	Screw (Chassis mounting)	W-1456	
62	Speaker field. Replace speaker	36-1450	Steel washer (Chassis mounting)	W-1511	
63	Electrolytic cond. (18 mfd. 400 v.)	30-2335	Screw (Bezel mounting)	W-1834	
64	Electrolytic cond. (25 mfd. 250 v.)	30-2335	*These parts are used on the Model 39-340 only in connection with the Electric Push-Button Tuning			

Alignment of Compensators

EQUIPMENT REQUIRED

- (1) Signal Generator, Philco Model 177 Signal Generator which has a fundamental frequency range from 115 to 32,500 KC. is the correct instrument for this purpose.
- (2) Output meter, Philco Model 026 Circuit Tester, incorporates a sensitive output meter and is recommended.
- (3) Philco Fiber Handle Screw Driver, part No. 27-7059 and Fiber Wrench, part No. 7696.

OUTPUT METER: The Philco 026 Output Meter is connected to the plate terminals of the type 42E tubes and adjusted for the 0 to 30 scale. After connecting the output meter, adjust the compensators in the order as shown in the tabulation below. Locations of the compensators are shown on page 3. If the output meter pointer goes off scale when adjusting the compensators, reduce the strength of the signal from the generator.

Operations	SIGNAL GENERATOR			RECEIVER			Special Instructions
	Output Connections to Receiver	Dummy Antenna (Note A)	Dial Setting	Dial Setting	Control Setting	Adjust Compensators to Max. Reading	
1	6A7E	.1 mf	460 KC.	600 KC.	Vol. Max. Range Switch Broadcast	26B, 26A, 23B, 23A	
2	Ant. Ter.	150 mmf	1550 KC.	1550 KC.	"	15, 7B, 7A	See Note B and C
3	Ant. Ter.	150 mmf	600 KC.	600 KC.	"	17	Roll Tuning Condenser
4	Ant. Ter.	150 mmf	1550 KC.	1550 KC.	"	15	
5	Ant. Ter.	400 ohms	18.0 MC.	18.0 MC.	Range Switch S. W.	15A, 12, 5	

NOTE A—The "Dummy Antenna" consists of a condenser connected in series with the signal generator output lead (high side). Use the capacity as specified in each step of the above procedure.

adjust the dial, proceed as follows: With the tuning condenser closed (maximum capacity), set the dial pointer on the extreme left index line at the low frequency end of the broadcast scale. The arrangement of the drive cable is shown on page 3.

NOTE B—Dial Calibration. In order to adjust the receiver correctly, the dial must be aligned to track properly with the tuning condenser. To

NOTE C—Compensators (7A) and (7B) are located on top of the tuning condenser. Compensator (7A) is the first one from the tuning drum side.

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