

SERVICE BULLETIN No. 304 for members of RADIO MANUFACTURERS SERVICE

A PHILCO Service Plan

SPECIFICATIONS

TYPE OF CIRCUIT: A. C. operated; superheterodyne circuit with two tuning ranges, covering standard broadcast (540 K. C. to 1720 K. C.) and short-wave (4.9 M. C. to 18.0 M. C.) frequencies; Automatic Volume Control; and pentode output.

The receiver is designed to operate from a "Philco Safety Aerial," Part No. 40-6370. This aerial system should be used to obtain maximum performance from the receiver.

POWER SUPPLY: Voltage, 115 volts. Frequency, 25-60 cycles. Power consumption 45 watts.

INTERMEDIATE FREQUENCY: 460 K. C.

TUNING RANGES: 540 K. C. to 1720 K. C.; 4.9 M. C. to 18.0 M. C.

TUBES USED: 1-6A8EG, 1st detector and oscillator; 1-78E, I. F.; 1-37, 2nd detector, Automatic Volume Control; 1-75, first audio; 1-41E, output; and 1-84, Rectifier.

TUNING MECHANISM: Pulley and cable drive for Manual tuning. Electric Push-Button for Automatic tuning on Model 39-330 only.

CABINETS: Types: "T" for table model set.
"XF" for floor model set.

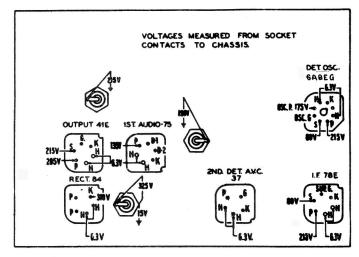


Fig. 1. Socket Voltages-Underside of Chassis

The voltages indicated by arrows were measured with a Philco 026 Circuit Tester which contains an accurate voltmeter. Volume control at minimum, range switch in broadcast position, line voltage 115 A. C.

Adjusting Push-Button Tuning to Stations

These detailed instructions have been prepared to make sure the correct procedure is followed in setting the stations on the Philco Electric Push-Button Tuning models. The work requires the use of a Philco Model 177 Signal Generator and a Part No. 27-7059 Insulated Screw Driver.

(A) Select six of the most popular stations received in the locality and remove their call letters from the call letter sheets supplied. Place the call letters in the windows above the buttons, making sure that each respective button covers the frequency of the station for which it is to be used. The frequency range of the circuits are as follows:

Circuits	Frequency Range
1 and 2	540 to 1030 kilocycles
3 and 4	670 to 1160 kilocycles
5	900 to 1470 kilocycles
6	1170 to 1600 kilocycles

These numbers are labelled on the unit as seen from the rear. Looking at the front of the cabinet the numbers read from left to right.

- (B) Connect the aerial and ground to the "ANT" and "GND" terminals of the receiver.
- (C) Turn the receiver Tuning Range Selector to position two (Manual Tuning) and tune the receiver to the station to be set on the first button.
- (D) Plug the output leads of the Signal Generator into the "High" and "Gnd" jacks, and turn the output controls to maximum. Turn the modulation control to "Modulation Off."

Connect the output lead of the Signal Generator to the "ANT" and "GND" terminals of the receiver and tune to the frequency of the station being received. As the indicator is slowly tuned through the frequency of the station there will be two points at which a high pitched swish will be heard, one above and one below the frequency of the station. When the indicator is on the frequency of the station, minimum high pitched swish will be heard.

- (E) Set the modulation control of the Signal Generator for "Modulation On." The modulated signal of the Signal Generator will then be heard through the receiver.
- (F) Turn the receiver Tuning Range Selector to position one (Automatic Tuning) and push in the first button. Using the Part No. 27-7059 Insulated Screw Driver, turn the number 1 "OSC" screw until the modulated signal of the Signal Generator is tuned in to maximum volume. Then adjust the number 1 "ANT" screw for maximum signal.
- (G) Remove the output lead of the Philco Signal Generator from the "ANT" terminal of the receiver and turn its indicator off the frequency of the station. The program of the desired station will then be heard on the receiver.
- (H) With the volume of the receiver low, slowly turn the number 1 "OSC" screw back and forth until maximum output is received. Repeat the same procedure for the number 1 "ANT" screw.

After setting up the first station, the same procedure given under (C) to (H) is used for the other stations.

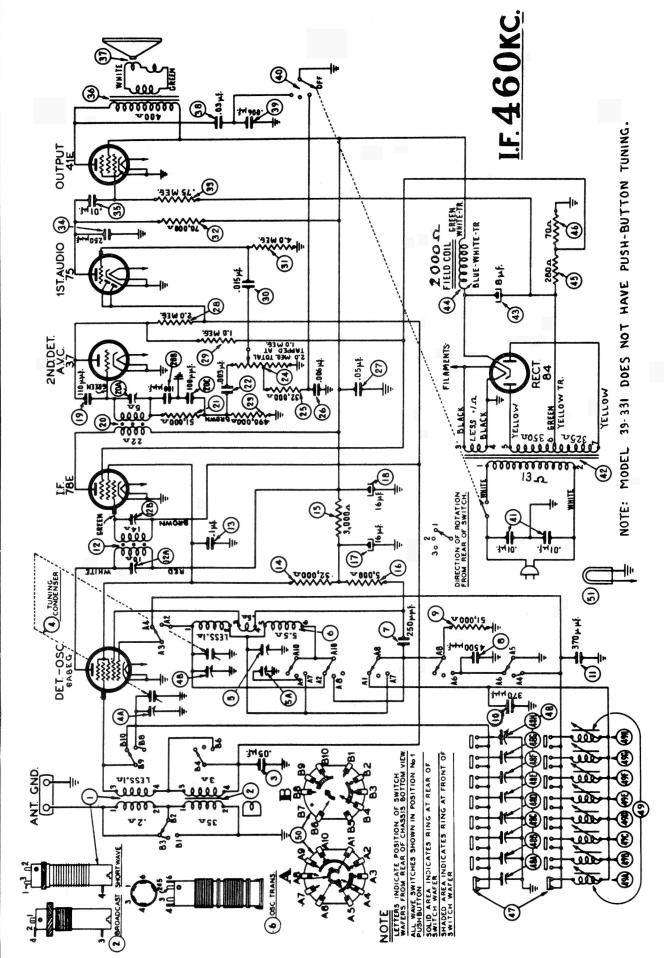


Fig. 2. Schematic Diagram-Models 39-330; 39-331, Code 121

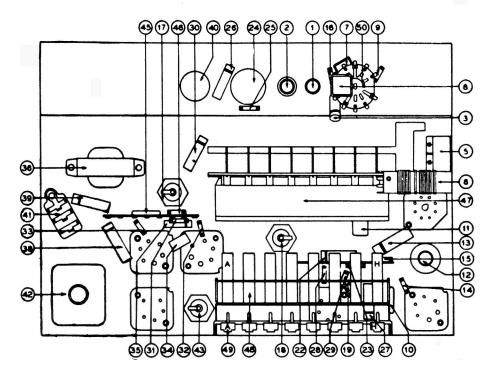


Fig. 3. Parts Locations-Underside of Chassis

Replacement Parts

Sch		D
No	. Description	Part No.
1	Antenna Transformer (Short-Wave)	32-3027
2	Antenna Transformer (Broadcast)	
3	Condenser (.05 Mfd.)	30-4519
4	Tuning Condenser Assembly	31-2267
5	Dual Padder Unit	31-6255
6	Oscillator Transformer	32-3028
7	Condenser (250 Mmfd)	20_1022
8	Condenser (4500 Mmfd.) Resistor (51,000 Ohms 1, Watt)	30-1109
9	Resistor (51,000 Ohms ½ Watt)	33-351344
10	Condenser (370 Mmrd. Silver Plated Mica) (39-330 only)	30-1110
11	Condenser (370 mmfd. silver plated mica) (39-330 only)	30-1110
12	First I. F. Transformer Ass'y	32-3018
13 14	Condenser (.1 mfd.)	30-4455
15	Resistor (32,000 Ohms, $\frac{1}{2}$ watt) Resistor (3,000 ohms, $\frac{1}{2}$ watt) Resistor (5,000 ohms, $\frac{1}{2}$ watt)	33-332344
16	Resistor (5,000 onms, ½ watt)	33-230344
17	Floatrolatic Condenson (10 mfd 050 V)	33-250344
18	Electrolytic Condenser (16 mfd. 250 V.) Electrolytic Condenser (16 mfd. 250 V.)	50-2331 20 0221
19	Condenser (110 mmfd. Mica)	30-2331
20	Second I. F. Transformer Ass'y.	30-1031
21	Resistor (51,000 Ohms, ½ watt)	92 951944
22	Condenser (.003 mfd.)	30-4460
23	Resistor (490 000 ohms 1/2 wett)	33-440344
24	Resistor (490,000 ohms, ½ watt)	33_5975
25	Resistor (32,000 Ohms, ½ watt)	33-332344
26	Condenser (.006 mfd.)	30-4467
27	Condenser (.05 mfd.)	30-4518
28	Resistor (2.0 meg. ½ watt)	33-520344
29	Resistor (1.0 meg. ½ watt)	33-510344
30	Condenser (.015 Mfd.)	30-4515
31	Resistor (4.0 meg. ½ watt)	33-540344
32	Resistor (70,000 ohms, ½ watt)	33-370344
33	Resistor (750,000 ohms, 1/2 watt)	33-475344
34	Condenser (250 mmfd.)	30-1032
35	Condenser (.01 mfd.)	30-4572
36	Output Transformer	32-7978
37	†Cone & Voice Ass'y	
	for Speaker Part number 36-1439-3	
	for Speaker Part number 36-1439-2	36-4087
	for Speaker Part number 36-1437	
38	Condenser (.03 mfd.)	
39	Condenser (.006 mfd.)	
40	Tone Control & on-off Switch	
41	Condenser (.0101 mfd.)	3903 DG
42	Power Transformer	00 7070
	115 volts 60 cycle	
40	115 volts 25 cycle	
43	Electrolytic Condenser (8 mfd. 400 V.)	50-2550 *
44	Field Coil for Speaker part number 36-1439	*
	Field Coil for Speaker part number 36-1437 Resistor (280 ohms 1 watt)	99 199491
45 46	Resistor (70 ohms ½ watt)	

Schem		
No.	Description	Part No.
45	D. I. D. H. G. I. I. G. S.	
47 48	Push-Button Switch (39-330 only)	42-1472
	Padder Strip Ass'y. (39-330 only)	31-6267
48A	Compensator No. 1 540-1030 KC (39-330 only)	31-6274
48B 48C	Compensator No. 2 540-1030 KC (39-330 only)	
48C 48D	Compensator No. 3 670-1160 KC (39-330 only)	31-6276
	Compensator No. 4 670-1160 KC (39-330 only)	31-6276
48E 48F	Compensator No. 5 900-1470 KC (39-330 only)	31-6278
48F 49	Compensator No. 6 1170-1600 KC (39-330 only)	31-6280
49 49 A	Push-Button Coil Ass'y (39-330 only)	32-3098
49A 49B	Oscillator Coil No. 1 540-1030 KC (39-330 only)	32-3042
49B 49C	Oscillator Coil No. 2 540-1030 KC (39-330 only)	32-3042
49D	Oscillator Coil No. 3 670-1160 KC (39-330 only)	32-3042
49D 49E	Oscillator Coil No. 4 670-1160 KC (39-330 only)	32-3042
49E 49F	Oscillator Coil No. 5 900-1470 KC (39-330 only)	32-3041
50	Oscillator Coil No. 6 1170-1600 KC (39-330 only) Wave Switch 39-330	32-3041
30		42-1445
51	39-331	42-1475
91	Bezel Ass'y 39-330	34-2210
	39-331	56-1165
	Bezel Gasket	
	Bezel Screw	
	Speaker Cable	
	Power Cable	
	Dial Scale	
	Dial Spring	
	Dial Pointer	
	Dial Drive Cord Ass'y	
	Dial Drive Cord Spring	
	Dial Drive Drum	
	Dial Tuning Shaft Ass'y	31-2260
	Knob	
	Mounting Rubber (chassis)	
	Mounting Rubber (Chassis corner)	27-4564
	Mounting Screw (chassis)	W-1345
	Pilot Lamp Socket Ass'y	
	Push-Button (39-330 only)	27-4759
i	G 1 (F G 11 1) 00 000	
,		36-1439-3
	Speaker (XF Cabinet) 39-330 & 39-331	36-1437
	Socket (5 prong)	
	Socket (6 prong)	27-6036
	Socket (7 prong Octal)	27-6099
	Tab Sheet (39-330 only)	27-5432

†Model T. Cabinet uses two optional speakers. The part numbers of the speakers are the same with the exception of a dash number (-2 or -3) following the part number. When ordering a Cone and Voice Coil Assembly, the part number as indicated must be specified.

^{*}Parts not supplied. Replace Speaker.

Alignment of Compensators

EQUIPMENT REQUIRED:

- (1) Signal Generator; Philco Model 177 Signal Generator which has a fundamental frequency range from 115 to 32,500 K. C. is the correct instrument for this purpose.
- (2) Output meter, Philco Model 026 Circuit Tester, incorporates a sensitive output meter and is recommended.
- (3) Philco Fibre Handle Screw Driver, Part No. 27-7059, and Fibre Wrench, Part No. 7696.

OUTPUT METER: The Philco 026 Output Meter is connected to the plate and cathode terminals of the type 41E tube. After connecting the Output Meter, adjust compensators in the order as given below.

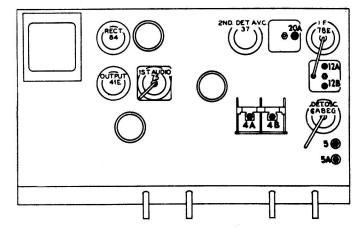


Fig. 4. Locations of Compensators-Top of Chassis

	Signal Generator		Receiver				
Operations	Output Connections To Receiver	Dummy Antenna (Note A)	Dial Setting	Dial Setting	Control Settings	Adjust Compensators In Order	Special Instructions
1	6A8EG Grid	.1 mf.	460 K. C.	580 K. C.	Vol. Cont. (max.)	(20A) (12B) (12A)	
2	Ant. Ter.	100 mmf.	18.0 M. C.	18.0 M. C.	Vol. Cont. Max.	(4B)	See Note B
3	Ant. Ter.	100 mmf.	1550 K. C.	1550 K. C.	Vol. Cont. Max.	(5) (4A)	
4	Ant. Ter.	100 mmf.	580 K. C.	580 K. C.	Vol. Cont. Max.	(5A)	
5	Ant. Ter.	100 mmf.	1550 K. C.	1550 K. C.	Vol. Cont. Max.	(5)	8

NOTE A—The "Dummy Antenna" consists of a condenser connected in series with the signal generator output lead (high side). Use the capacity as specified in each step of the above procedure.

NOTE B—DIAL CALIBRATION: In order to adjust the receiver correctly the dial pointer must be aligned to track properly with the tuning condenser. To adjust the dial proceed as follows: With the tuning condenser closed, set the dial pointer on the extreme left index line at the low frequency end of the scale.

PHILCO RADIOS will give original Quality Performance only when Genuine Philco Replacement Parts are used

PHILCO PRODUCTS LIMITED
PARTS AND SERVICE DIVISION
TORONTO