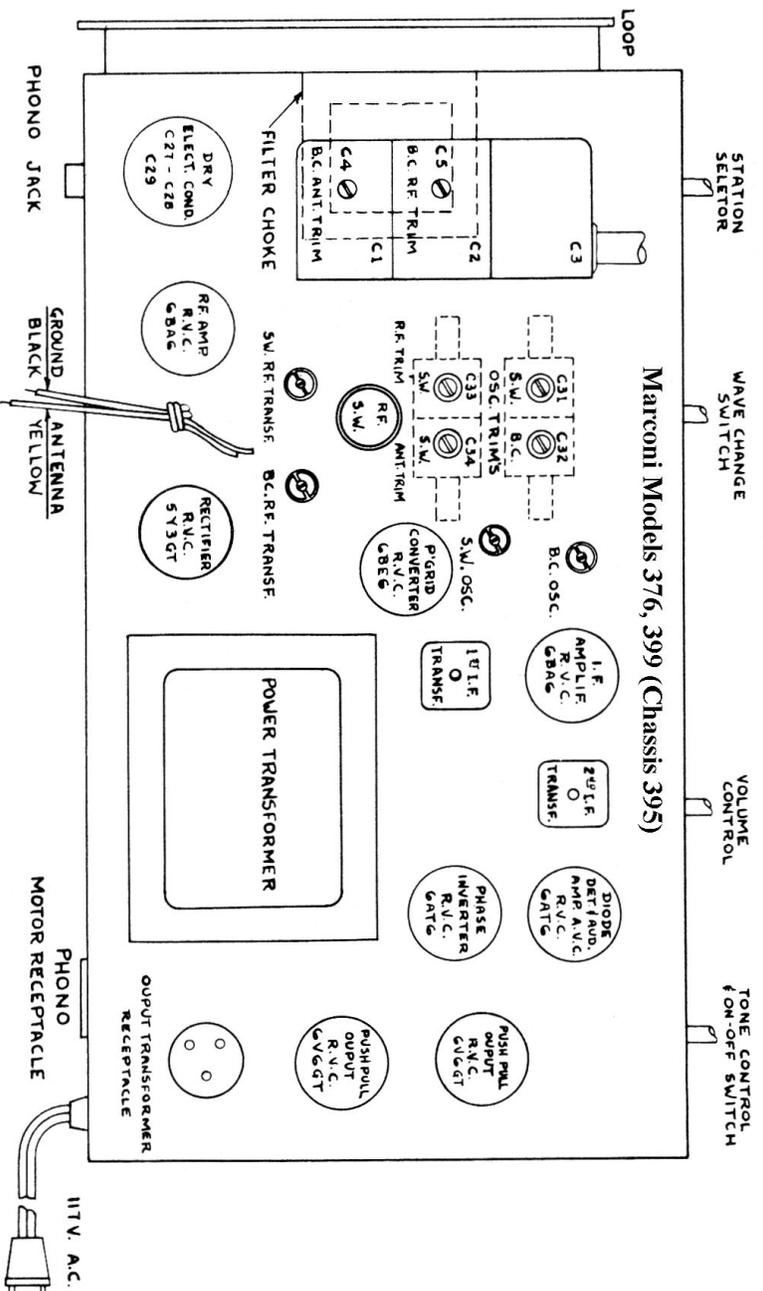


Marconi Models 376, 399 Alignment Procedure

STEP	CONNECT S.G. OUTPUT TO	INPUT FREQUENCY	DIAL SETTING	ADJUST	CIRCUIT RESONATED	REMARKS
1	✓ C.G. 6BE6	455 KC.	GANG AT MINIMUM	TOP & BOTTOM ALIGNERS	NO. 2 I.F.	ADJUST FOR MAXIMUM OUTPUT
2	C.G. 6BE6	455 KC.	GANG AT MINIMUM	TOP & BOTTOM ALIGNERS	NO. 1 I.F.	ADJUST FOR MAXIMUM OUTPUT
3	✓ A & G LEADS	1720 KC.	✓ A & G LEADS	C-32	BCST. OSC.	ADJUST FOR MAXIMUM OUTPUT
4	A & G LEADS	1500 KC.	A & G LEADS	C-4 & C-5	BCST. R.F. & DET.	ADJUST FOR MAXIMUM OUTPUT
5	A & G LEADS	580 KC.	A & G LEADS	BCST. OSC. CORE	BCST. OSC. PADDER	ROCK GANG FOR MAXIMUM OUTPUT
6	A & G LEADS	18.2 MC.	A & G LEADS	C-31	SW. OSC.	ADJUST FOR MAXIMUM OUTPUT
7	A & G LEADS	14.0 MC.	A & G LEADS	C-33 & C-34	SW. R.F. & DET.	ADJUST FOR MAXIMUM OUTPUT
8	A & G LEADS	7.0 MC.	A & G LEADS	SW. OSC. CORE	SW. OSC. PADDER	ROCK GANG FOR MAXIMUM OUTPUT

✓ Lug on detector section (Centre) of gang forms a suitable point of connection.
 Apply signal through a 0.1 mfd., capacitor.
 # Before proceeding with R.F. alignment, see that dial cursor is set on index mark at extreme left of dial backplate with gang at maximum capacity.
 Apply signal through a 400 ohms dummy antenna.



CIRCUIT DESCRIPTION

Eight-tube, A.C. operated, long and short-wave superheterodyne receiver, consisting of an R.F. input circuit, pentagrid converter, one stage of intermediate frequency amplification, diode detector with AVC, two stages of audio amplification with push-pull beam power output driving a permanent magnet speaker.

FREQUENCY COVERAGE
 Broadcast 540 - 1720 Kc.
 Short wave 5.8 - 18.3 Kc.
 POWER OUTPUT (U.P.O.) 6 watts

POWER RATING 115 v. 25/60 cycles - 0.77 amps.
LOUDSPEAKER DATA
 Cone - Model 376 Elliptical 5 x 7 - inch
 Cone - Model 399 10 - inch
 Field - Model 376 Permanent Magnet Alnico V 1.3 oz.
 Field - Model 399 Permanent Magnet Alnico V 3.2 oz.
 Voice Coil Impedance at 400 C.P.S. 3.2 ohms
 Output Transformer Primary Resistance 600 ohms
 Output Transformer Primary Impedance 14,000 ohms

TUBE COMPLEMENT

TUBE	FUNCTION
6BA6	R.F. Amplifier
6BE6	Pentagrid Converter
6BE6	I.F. Amplifier
6AT6 (2)	Diode Det., AVC, 1st Audio Amp., & Phase Inverter
6V6GT (2)	Push Pull Beam Power Amplifier
5Y3GT	Full Wave Rectifier

VOLTAGE DATA

Component	Radio	Phono
Rectifier	270 V.	275 V.
B+	245 V.	260 V.
I.F. Screen	110 V.	80 V.
Output Plate	260 V.	265 V.
Output Bias	13.6 V.	14.2 V.

Voltage readings are approximate and will vary depending on the resistance of the voltmeter used. Readings are taken on the lowest scale that will accommodate the voltage under test.

ALIGNMENT PROCEDURE
 Maximum performance depends on accurate alignment of the R.F. and I.F. circuits of the receiver; therefore, follow these instructions and the method outlined in the "ALIGNMENT CHART" carefully.

- Make all alignment adjustments to the receiver with the volume control set at maximum and the tone control in the treble position.
- Connect the output meter across the voice coil terminals.
- Keep the output of the Signal Generator as low as is consistent with serviceable meter reading.

NOTE: Seven index marks are provided on the upper edge of dial backplate to indicate the calibration points shown in the "ALIGNMENT CHART". These marks are respectively starting from the extreme left: 1st hole - gang fully meshed; top row - 580, 1000 and 1500 Kc.; bottom row - 6.0, 10.0 and 15.3 Kc.