

## ALIGNMENT PROCEDURE, CHASSIS MODEL 2086

Alignment is an exacting procedure and should be undertaken only when essential and by a fully qualified person.

The following equipment is required for proper alignment:—

- 1. Signal generator with a frequency range of at least 455kc. to 2.0 mc (AM.)
  2. Signal generator with a frequency range of at least 10.7mc. to 109 mc. (FM.)
- .<del>4</del> .3 Power output meter. V.T.V.M.

## NOTES:

Allow at least 15 minutes for the set and equipment to warm up before proceeding with alignment. During alignment, keep the signal generator output as low as possible. Keep the volume controls in full clockwise position. Keep tone control in full clockwise position. Connect ground side of generator to chassis base. Generator modulation at 400 cy. 30% and 400 cy. 22.5 k.c. deviation of AM and FM respectively.

WARNING: Connect output meter with 8 ohm termination to terminals of the output transformer.

When output meter or loudspeaker is not connected across the amplifier output, terminate output with a five to ten ohms resistor capable of dissipating at least 5 watts.

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REPEAT STEP 1	Same.	300 ohms	Same.	Direct.	Same.	REPEAT STEP	Same.	Loop	.1MF.	DUMMY ANTENNA
REPEAT STEP 1 AND 2 UNTIL NO FURTHER CHANGE OCCURS	Same.	FM ant. Terminals	Same.	Connect high side of sig. gen. to ungrounded tube shield over 6C9 tube.	Same.	2 AND 3 UNTIL NO FURTHER CHANGE OCCURS	Same.	Loose	High side of Pin #7 of 6BE6	SIGNAL GENERATOR COUPLING
ANGE OCCURS.	108.5mc.	87.5mc. Modulated.	Same.	10.7mc. No mod.	1400kc.	CHANGE OCCURS.	535kc.	1630kc.	455kc_	GENERATOR FREQ.
	FM.	FM.	F.M.	FM.	BC <sub>.</sub>		BC_	BC,	BC_	DEPRESS FUNCTION SWITCH
	Max. freq.	Min. freq.	Same.	108 mc.	1400kc.		Gang fully closed.	Same.	Gang fully open.	DIAL
	Same.	Output meter across output terminals.	Connect V.T. V.M. DC probe to "Multiplex adaptor socket" T2, negative to junction of R18 & R19.	Connect V.T.V.M. D.C. probe to junction of R18 & R19, negative to chassis.	Same.		Same.	Same.	Output meter across output transf. terminals.	METER CONNECTION
	Adjust trimmers "N", "Y", "W" for max. output.	Adjust core P(T103) Adjust core R(L101) Adjust core C(T101) for max. output.	T4 Тор.	Tune slug "U" & "T" in tuner. Tune T2 top & bottom and T4 bottom.	CIA		ដ	C2A	T1 & T3 TOP & BOTTOM	TSULDA
	Rotate gang. cond. to minimum capacity and rotate back about 4°	Adjust for Max. Output.	Adjust for "Zero" reading.	Adjust for maximum. Note: keep generator output low as the reading on V.T.V.N. should not exceed 2 volts.	Adjust for maximum output.		Check frequency.	Adjust for maximum output.	Adjust for maximum output.	REMARKS