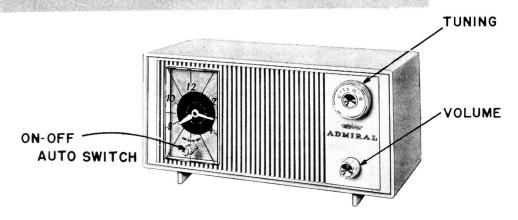


RADIO 4P3AX CHASSIS



Model Y3037X—Beige and white

SPECIFICATIONS

ANTENNA: Aeroscope®. Built-in loop type.

CIRCUIT: Superheterodyne using four miniature type tubes. One 12AU6 (converter), one 12AV6 (Detector), one 50C5 (output) and one 35C3 (Rectifier)

FREQUENCY RANGE: Standard broadcast band; 550-1600 KC.

INTERMEDIATE FREQUENCY: 455 KC.

POWER SUPPLY: 105-120 volts 60 cycle AC ONLY

POWER CONSUMPTION: 30 watts.

SPEAKER: 4" PM with Alnico V magnet. Voice coil impedance 3.2 ohms.

GENERAL

The 4P3AX chassis is a completely new design in the small, compact, but very efficient AM radio line. The size and relative sensitivity is made possible only by the use of an etched "Satellite" type circuit board.

REMOVING CHASSIS FROM CABINET

Remove the knobs from the front of the cabinet. Remove the screw outside from under the Tuning knob and the screws inside that hold the Volume control bracket to the cabinet.

COMPONENT REPLACEMENT

Defective resistors and capacitors should be removed by clipping leads as close to the unit as possible, then the new part neatly soldered to the old leads. If any resistor or capacitor is found inconvenient to replace on the top side of board, it is permissible to solder component on the rear of the board.

If a unit such as the oscillator coil or IF transformer is to be replaced, first remove old part by heating the mounting lugs with a pencil type soldering tool (35 watts or less) and straighten with pick and long nose pliers. Brush away any loose solder with a stiff glue brush. Before inserting new unit, make certain all lug holes are free of solder, to prevent damage to wiring or component or both.

An open or damaged section of the etched wiring may be repaired by soldering a short jumper wire across the break.

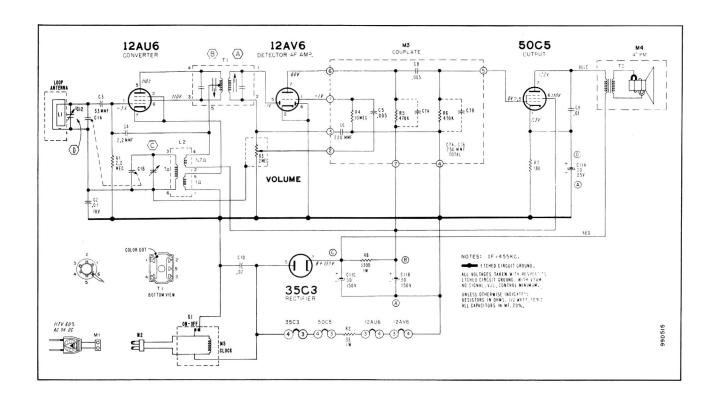
It is seldom necessary to replace complete tube sockets. Tube socket lugs may be replaced individually. Tube socket lugs may be ordered under part number 87D35-2. NOTE: If a complete socket is replaced, make certain that the center "shield" connection is securely soldered to the etched board, to prevent possibility of hum or oscillation developing.

SERVICE MANUAL TI102

ALIGNMENT PROCEDURE

- a. Use an isolation transformer or connect a .1 mf. capacitor in series with low side of signal generator.
 - CAUTION: DO NOT CONNECT AN EARTH GROUND WIRE DIRECTLY TO CHASSIS.
- b. Set Volume control full on.
- c. Connect output meter across output secondary. Disconnect speaker, use 3.2 ohm load.
- d. Use lowest setting of signal generator capable of producing adequate indication on lowest scale of output meter.
- e. By using alignment tool (Part No. 98A30-7) both IF transformer slugs can be aligned from front or rear.
- f. Repeat adjustments to insure good results.

Step	Connection of Signal Generator	Signal Gen. Frequency	Receiver Gang Setting	Adjustment Description	Adjustment
1.	Through a .1 mf capacitor to pin 1 of the 12AU6 (Converter) tube.	455 KC	Gang fully open	IF Primary IF Secondary	(A) and (B) for maximum output
2	Same as "STEP 1".	1620 KC	Gang fully open	Oscillator Trimmer	© for maximum output
3	Radiated Signal. Loop of several turns of wire, or place generator lead close to receiver loop for adequate signal pickup.	1400 KC	Tune in generator signal	Antenna Trimmer	D for maximum output (Rock gang for optimum results)



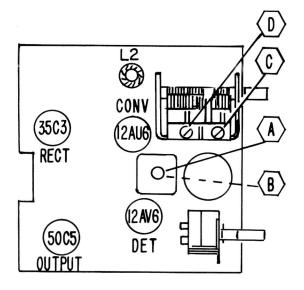
VOLTAGE PRECAUTION

The etched circuit common ground of this receiver is connected directly to one side of the power line. To prevent damage to etched wiring, do not place chassis directly on a metal bench, or other metal objects.

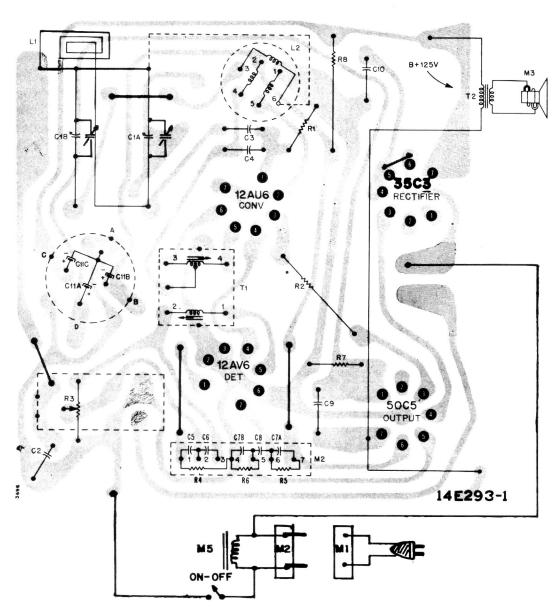
When taking voltage or resistance measurements, use test prods with needle points to avoid short circuits between sections of the circuit wiring.

VOLTAGE DATA

- All voltage readings made between tube socket terminals and etched circuit common ground.
- Dial set to low frequency end; volume control at minimum.
- Line voltage at 117 volts AC.
- All voltages measured with vacuum-tube-voltmeter.



Top View of Etched Circuit Board Showing Tube and Alignment Point Locations



Rear View of Etched Circuit Board. Gray Area represents etched wiring; black symbols and lines represent components and connections on opposite side.

4P3AX PART LIST

COILS, TRANSFORMERS AND RESISTORS MISCELLANEOUS CHASSIS PARTS 2.2 megohms, 1/2 watt 60B8-225 33 ohms, 1 watt 60B14-330 R2 2 megohms, Volume Control.... 75C77-2 10 megohms Part of M3 L1 Loop Antenna 69C242-5 R3 R4 Oscillator Coil (yellow dot) 69K11-1 470,000 ohms Part of M3 Transformer I.F. (brown dot)..... 72K6-1 R5 470,000 ohms Part of M3 A.C. Interlock 88 W 36 R6 R7 180 ohms, 1/2 watt...... 60B8-181 Audio Couplate 63C6-20 М3 Speaker 4" P.M. 78B142-6 3300 ohms, 1 watt 60B14-332 Switch, On-Off Part of M5 S1 **CAPACITORS** MISCELLANEOUS CHASSIS PARTS C1A 354 mmf max ant 89.3 mmf max osc gang 68K2-1 C₁B .01 mf, GMV, 1KV 65M1-3 C2 **C**3 33 mmf, 5 500 volts Terminal and Connect...... 9C28-51 ceramic disc 65D10-119 Chassis P.C. Board 14E293-1 C4 2.2 mmf, 500 volts, ceramic Bracket, Antenna Mtg 15B1665-1 disc N750, temp. coeff 65D10-27 Bracket, Gang Mtg 15B2041-1 C5 .005 mf Part of M3 Bracket, Antenna Support 15B2089-2 C6 220 mmf Part of M3 250 mmf Part of M3 C7 Quick Mask, Pre-Cut 52B5-3 C8 .005 mf Part of M3 Cord Line and Plug 89B62-4 .01 mfd, 500 volts, GMV 65D10-3 C9 C10 .02 mf, 500 volts, ceramic disc 65D10-34 CABINET PARTS C11A 20 mfd, 25V C11B 50 mfd electrolytic 67C39-5 C11C 30 mf, 150V Cabinet, Beige 34D129-40 Crystal, Clock 24C32-1 Knob, Tuning (Preferred)...... 33C439-4

 Cabinet Front, White
 34D151-15

 Knob, Clock
 91C48-10

 Shaft (Clock)
 91C48-11

 Operating Instructions
 41L15-7