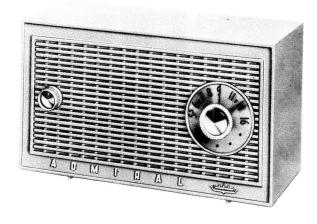


4D3X CHASSIS



SPECIFICATIONS

CIRCUIT: Superheterodyne using 4 miniature tubes.

FREQUENCY RANGE: Standard broadcast band, 535 to 1620 KC.

INTERMEDIATE FREQUENCY: 455 KC.

POWER SUPPLY: Power line of 117 volts, 50 to 60 cycles, AC or DC.

POWER CONSUMPTION: 30 watts.

ANTENNA: Built-in loop antenna.

SPEAKER: 4" PM. with Alnico \lor magnet. Voice coil impedance, 3. 2 ohms.

GENERAL

This receiver employs the latest radio circuitry and a "printed" circuit wiring technique. The "printed" circuit wiring used in this receiver replaces the hookup wire used in earlier receivers; see figure 1. The "printed" circuit wiring is permanently bonded to the underside of the plastic chassis base. This results in uniformity of chassis wiring, fewer wiring troubles and simplified circuit tracing and trouble shooting. All circuit components are of standard size and design and are mounted on the top side of the chassis; see figure 2. Audio circuit components are contained in a couplate.

Trouble shooting and parts replacement will, in general, be the same as for receivers wired with hookup wire. However, when servicing, it is important to read the service information given in this manual with respect to the technique of servicina printed circuit re-

MODEL IDENTIFICATION

-	MODEL	COLOUR	CHASSIS
	C33X	White	
	C37X	Rose Beige	4D3X
	C38X	Turquoise	
	C39X	Grey	

COMPONENT REPLACEMENT

All components used in this receiver are of standard size and design and are mounted on the top side of the chassis; see figure 2.

Resistors and capacitors should be replaced by clipping out the defective part and neatly soldering the new part to the connecting leads remaining from the original part.

If a unit, such as the oscillator coil or IF transformer is to be removed, heat the mounting lugs with a pencil type soldering iron and straighten them with a long nose pliers or metal pick. Continue heating the lugs and brush away the molten solder with a small stiff glue brush. Remove the defective unit by lifting it off the chassis. Before inserting the new unit, be certain that the lug holes are open and free from solder. Forcing a lug against a solder filled lug hole may break the bond between the chassis base and the "printed" wiring. It is therefore, necessary to exercise care when replacing units.

An open or damaged section of "printed" circuit wiring can be replaced by soldering a short jumper wire across the points to be connected. Pigtail trimmings from capacitors and resistors are ideal for this purpose.

To avoid need for complete tube socket replacement, defective tube socket pin clips may be replaced individually. Tube socket pin clips are available under part number 87A35-2.

Note: If sockets must be replaced, the tubular shield (centre connection) at the bottom of each tube socket must be securely soldered to the "printed" circuit wiring, otherwise hum or oscillation will result.

TO REMOVE CHASSIS FROM CABINET

To remove the chassis from the cabinet, proceed as follows:

Remove the line cord plug from the AC outlet, the knobs from the front of the cabinet, at the top read. Lift cabinet top slightly and slip cabinet back out. Lift back up and out of base of cabinet. Remove the screw under the TUNING knob, the screw that holds the VOLUME

bracket to the cabinet. Slide the chassis out of ting rack after disconnecting the output transeads.

RVICE MANUAL TIO89

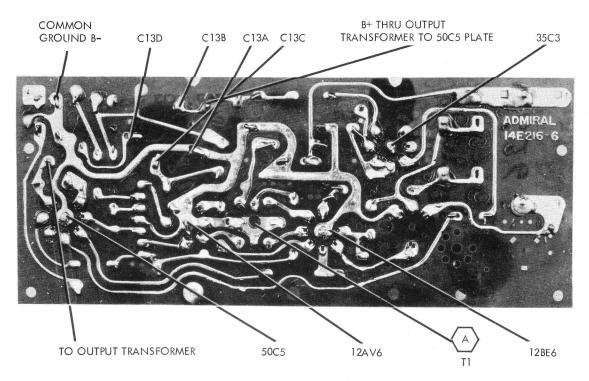


Figure 1. Bottom View of Chassis.

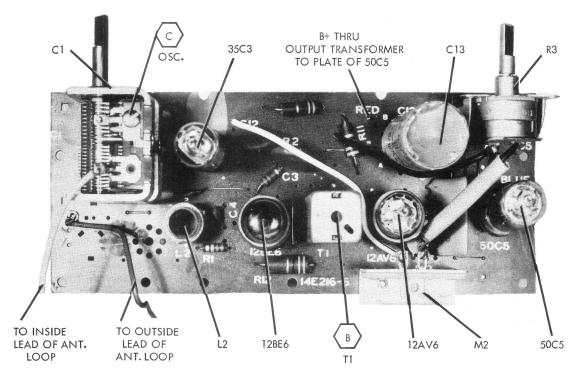
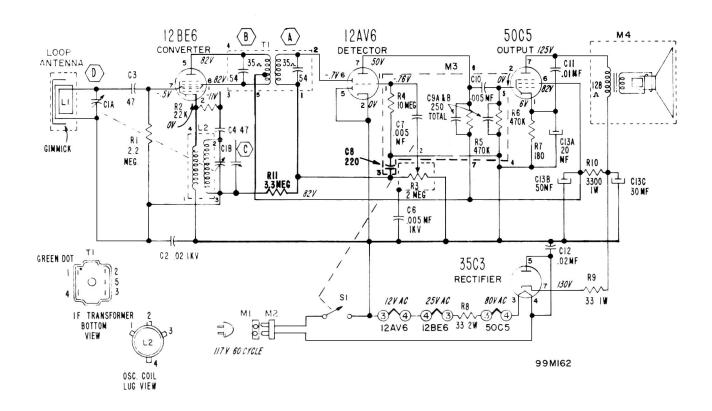


Figure 2. Top View of Chassis Showing Location of Components and Alignment Points.





ALIGNMENT PROCEDURE

- Use an isolation transformer if available; otherwise connect a .1 mfd. capacitor in series with low side of generator and connect to chassis.
 Caution: Do not connect a ground wire directly to chassis
- Set volume control full on.
- Connect output meter across speaker voice coil.
- Use lowest setting of signal generator capable of producing adequate indication on lowest scale of output meter.
- Use a non-metallic alignment tool with a blade 3/32" wide for aligning IF transformers.
- Repeat adjustments to insure good results.

STEP	CONNECTION OF SIGNAL GENERATOR	SIGNAL GENERATOR FREQUENCY	receiver Gang settin	ADJUSTMENT G	
1	Through a . 1 mf capacitor to pin 7 of the (Converter) tube 12BE6.	455 KC	Gang fully ope	"A" and "B" n for maximum outuut	
2	Same as "STEP"1"	1620 KC	Gang fully ope	n "C" for maximum output	
3	Radiated Signal. Loop of several turns of wire, or place generator lead close to re- ceiver loop for adequate signal pickup.	1400 KC	Tune in generator signal	Antenna Gimmick "D" for maximum output (Rock gang for optimum results)	

^{*}Adjustment "A" made from underside of chassis; see figure 1.

The chassis of this receiver is connected directly to one side of the power line. To avoid possibility of damage to test equipment or to printed circuit wiring, do not place the chassis directly on a metal service bench, tools or other metal objects.

When taking voltage readings or making resistance measurements, use test leads with needle point prods to avoid possibility of short circuit between sections of the printed circuit wiring.

Voltages shown on schematic diagram.

All reading made between tube socket terminals and common ground; see figure 1.

Dial turned to low frequency end; volume control at minimum.

Measured on 117 volts AC line.

All voltages measured with vacuum-tube voltmeter.

Servicing "printed" circuit sets is, in general, much the same as servicing ordinary receivers. However, certain tools and techniques are well suited for this type of work. The following items are especially useful:

- 1. Good pair of long-nose pliers.
- 2. Sharp wire cutters.
- 3. Small stiff glue brush (for solder removal).
- Pencil type soldering iron with a small tip (35 watts or less).

WARNING: Excessive heat may damage the printed" circuit during component replacement if a soldering pencil, irong or gun of higher wattage rating is used.

- 6--40 low temperature rosin core solder (should be used for all soldering).
- Tinned jumper wires.
- 7. Metal pick (soldering aid).

RESISTORS	COIL, TRANSFORMERS, ETC.		
Sym. Description Part No.	Sym. Description Part No.		
R1 2.2 meg, $\frac{1}{2}$ W, 10%	L1 Loop Antenna. 69N7-1 L2 Oscillator Coil. 698215-5 T1 I.F. Transformer. 72C175-2 M2 Plug Interlock. 88W36 M3 Couplate Audio. 63C6-20 M4 Speaker - 4" P. M. 78B142-2 or M4 Speaker - 4" P. M. (Preferred). 78B142-3 MISCELLANEOUS PARTS		
CAPACITORS C1A 326.8 mmfd, max. ant. C1B 102.1 mmfd, max. osc. gang. 68C76-2 C2 .02 mfd, GMV, 1000V. 65M1-11 C3 47 mmfd, ½ 20%, 500V. 65D10-198 C4 47 mmfd, ½ 20%, 500V. 65D10-101 C6 .005 mfd, GMV, 1000V. 65D10-14 C7 .005 mfd, ½ 20%, 600V. Part of M3 C8 220 mmfd, ½ 20%, 500V. Part of M3 C9 250 mmfd, 500V. Part of M3 C10 .005 mfd, 500V. Part of M3 C11 .01 mfd, ½ 20%, 500V, Ceramic 65D10-41 C12 .02 mfd, Ceramic, 500V. 65D10-137 C13A 20 mfd, 25V C13B 30 mfd, 150V Electrolytic. 67C39-5 C13C 50 mfd, 150V	Terminal and Connect		

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