

FM ALIGNMENT PROCEDURE

RF and IF Alignment Using AM Signal Generator and
VTVM

RF ADJUSTMENT SHOULD NOT BE ATTEMPTED UNLESS SERVICE EQUIPMENT IS KNOWN TO BE ACCURATE

1. **WARNING:** The chassis of this receiver is connected directly to one side of the AC line. Use an isolation transformer or make certain that the ground leads of the receiver and test equipment are all connected to the grounded side of the AC line.

2. Turn function switch to FM position, AFC switch to OFF.

3. Set loudness control to minimum position.

4. For FM IF alignment, inject the 10.7 MC unmodulated signal by means of an ungrounded tube shield atop the RF tube (V101).

5. For FM RF alignment, inject signal into antenna terminals as follows: high side of signal generator through

a 120 ohm resistor; low side through a 150 ohm resistor.

6. Use the lowest signal input possible to provide a usable reading on the 1.5 volt minus DC scale, except in step 2. In step 2, use maximum signal and the zero center scale.

7. Use non-metallic alignment tools. Use hex tool, 98A30-12, for I F transformers and an insulated screwdriver with a blade no wider than 3/32" for some tuner adjustments.

IMPORTANT: Do not adjust T107 or T108 FM stereo adjustment T, U and S unless definitely required. For adjustments of this section, use FM stereo alignment procedure.

Step	Signal Generator Connection	Signal Generator Frequency (Unmodulated)	Receiver Dial Setting	VTVM Connection	Adjust	Remarks
1	Ungrounded tube shield on top of RF tube	10.7 MC	High end	High side to TP1 Ground lead to chassis.	A, B, C, D, E, F and G for maximum	
2	Same as Step 1	10.7 MC	Same as Step 1	Move VTVM lead to TP2	H for zero center	Use zero center scale on VTVM. Increase signal input to Max.
NOTE: When H is properly adjusted, meter will swing sharply from zero center as core is misadjusted in either direction.						
3	Antenna terminal through resistors described in paragraph 5 above	108.5 MC Unmod.	Same as Step 1	Same as Step 1	I for maximum	Only slight adjustment will be required.
4	Same as Step 3	106 MC Unmod.	Tune in 106 MC on dial	Same as Step 1	J for maximum	Same as step 3.

L104 and L102 are factory aligned by pinch tuning to provide low frequency tracking. Align L104 at 87.5 and L102 at 90MC if required.

F.M. STEREO ALIGNMENT

TEST EQUIPMENT: V. T. V. M.

Oscilloscope (optional)

PROCEDURE

1. Set function switch to FM stereo position, tune in a stereo FM signal, and set A.F.C. button in the on position.

2. With VTVM set on low DC volts (3-5 volts full scale) connect between TP3 and chassis "B" minus.

3. Adjust "S" for maximum nearest top of shield can.

4. Detune "T" by threading slug towards top of shield can.

5. Adjust "U" for maximum nearest chassis.

6. Adjust "T" for maximum nearest top of shield can, Stereo light should be lit.

7. As most stereo stations broadcast some voice announcements on one channel only, turn balance control to the opposite channel and adjust "S" for minimum sound in that channel.

The following is an alternate method where single

channel transmissions are not available.

1. Perform steps 1 to 6 as outlined above.
2. Connect oscilloscope vertical and horizontal amplifiers to TP4 & TP5 respectively.
3. Turn function switch to FM position and adjust volume and scope gain controls to produce a diagonal line. (45 degrees) See Fig. A.

4. Turn function switch to FM stereo and carefully rotate "S" for a full sunburst pattern. See Fig. B.

As "S" is adjusted each side of maximum separation (maximum fullness of sunburst pattern) the display on the oscilloscope should resolve into a diagonal line.

IMPORTANT: To properly display the resolution of the sunburst pattern into the two diagonal lines; programme material recorded by a large orchestra or band should be used. A small group recorded with wide separation does not produce a full sunburst pattern and makes the adjustment of "S" very difficult.

AM ALIGNMENT PROCEDURE

Turn function switch to AM position, set balance control to mid range. Increase volume control to maximum. Connect output meter across either speaker voice coil. If speakers are not connected, connect to a 3.2 ohm, 5 watt load across each channel.

Step	Signal Generator Connection	Signal Generator Frequency (Modulated 30%)	Gang Setting	Adjust
1	Through a .1 mf capacitor to AM antenna lead.	455 KC	Fully open	K, L, M and N for maximum on AC VTVM
2	Use a radiated signal loop of several turns of wire, or place generator lead close to antenna loop for adequate signal pickup.	1620 KC	Fully open	R for maximum
3		535 KC	Fully closed	Q for maximum
4	Same as Steps 2 & 3	Repeat above two steps until 535KC-1620KC range is established.		
5	Same as Steps 2 & 3	1400 KC	Tune in generator signal	P for maximum

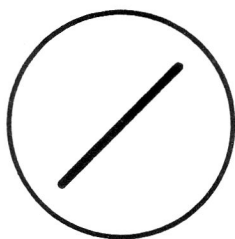


Fig. A



Fig. B

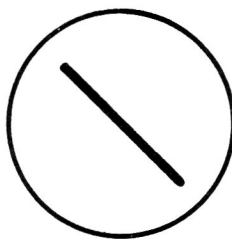


Fig. C

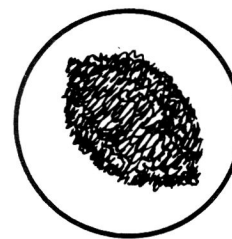
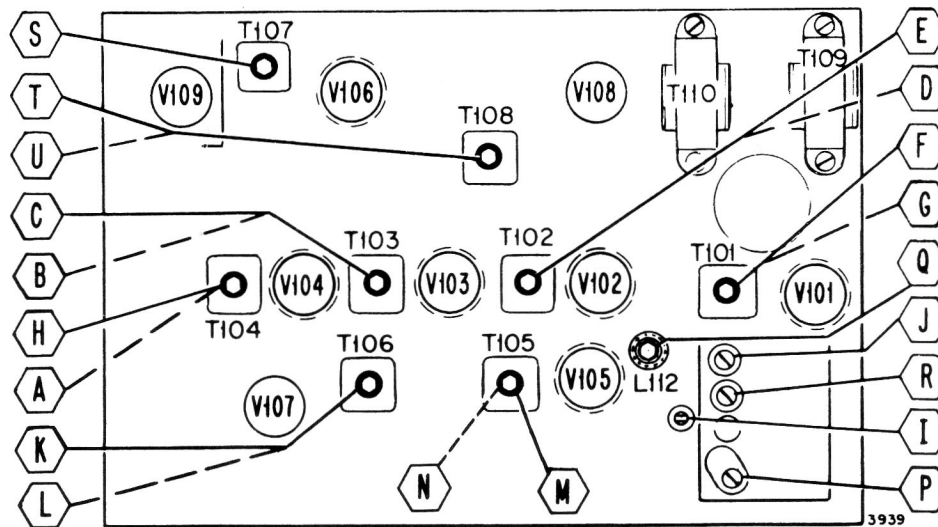


Fig. D

I Depending upon the polarity of the scope amplifiers, the diagonal line and the sunburst may assume the d directions indicated in figures C & D.

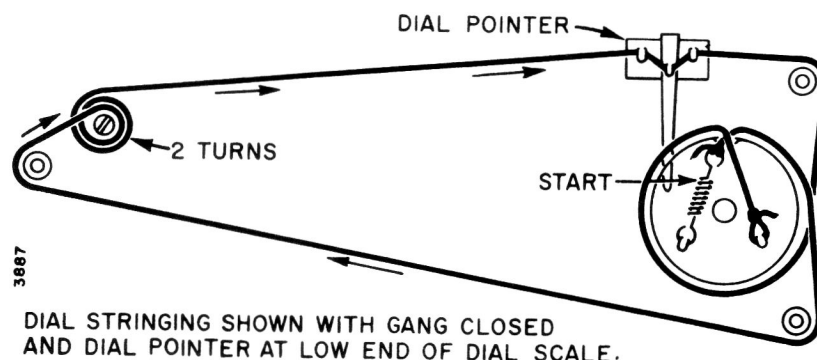


Top View of Radio Showing Tube and Alignment Locations. Adjustments in Dashed Lines, Are Under Chassis.

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9L2 TUBE AND SEMI-CONDUCTOR COMPLEMENT

V101—17EW8/HCC85	CR102—1N542
V102—12BA6	CR103—1N542
V103—12BA6	CR104—1N541
V104—12BA6	CR105—1N541
V105—12BE6	CR106—1N542
V106—19EA8	CR107—1N542
V107—20EZ7	CR108—1N542
V108—45B5	CR109—93B12-1
V109—45B5	CR110—93B27-2
CR101—1N3182	Q101—R593



Dial Stringing Diagram