

### RESISTORS

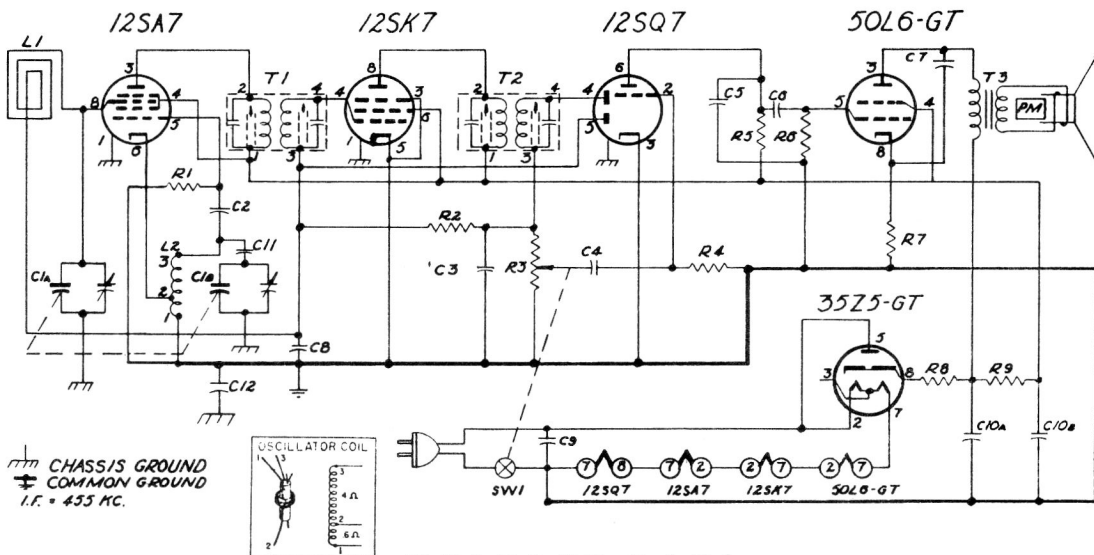
- Symbol Description**
- R1...22,000 ohm 1/2 watt.....
  - R2...1 meg ohm 1/2 watt.....
  - R3...1 meg ohm Volume Control & Off-On Switch (SW1)
  - R4...4.7 meg ohms 1/2 watt.....
  - R5...470,000 ohms 1/2 watt.....
  - R6...470,000 ohms 1/2 watt.....
  - R7...150 ohms 1/2 watt.....
  - R8...33 ohms 1 watt.....
  - R9...1000 ohms 1 watt.....

### CONDENSERS

- C1a. Gang 0 to 420 mmfd.....
- C1b. Gang 0 to 108.0 mmfd (Spot welded to drum)
- C2...50 mmfd Ceramic.....
- C3...250 mmfd Ceramic.....
- C4...01 mfd, 400 volts.....
- C5...250 mfd, 500 volts.....
- C6...01 mfd, 400 v. paper.....
- C7...02 mfd, 400 v. paper.....
- C8...1 mfd, 200 v. paper.....
- C9...03 mfd, 400 v. paper.....
- C10a 50 mmfd 150 volts.....
- C10b .30 mmfd 150 v.) Elec.....
- C11...03 mfd 400 v. paper.....
- C12...18 mfd 200 v. paper.....

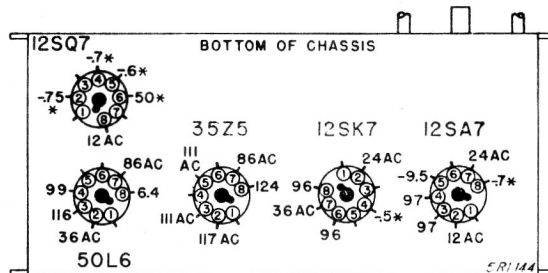
### COILS, TRANSFORMERS, Etc.

- L1...Antenna Loop.....
- L2...Coil, Oscillator.....
- T1...Transformer 1st. I.F.....
- T2...Transformer 2nd. I.F.....
- T3...Transformer, Output ... Speaker (5" P.M.) and output Transformer
- SW1.Switch On-Off.....



### VOLTAGE DATA

- All readings made between tube socket terminals and B minus (terminal of On-Off switch).
- Dial turned to low frequency end; volume control at minimum.
- Measured on 117 Volts AC line. When measured from DC line, voltages may be slightly lower.
- Voltages measured with Vacuum Tube Voltmeter. Readings taken with a 1,000 ohm per volt meter will be approximately the same except for those marked with an asterisk \* in the voltage chart; these readings will either be lower or practically zero.

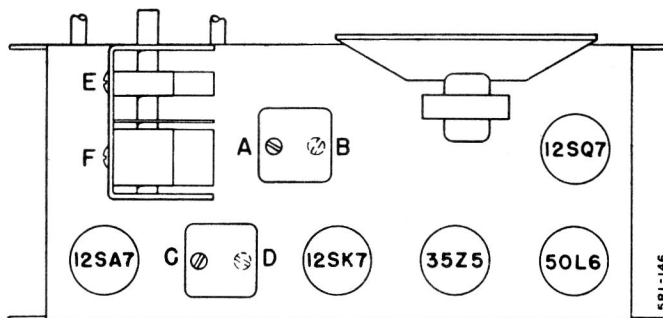


### ALIGNMENT PROCEDURE

- Connect output meter across voice coil.
- Turn receiver volume control full on.
- Use an isolation transformer if available, otherwise connect a .1 mfd. condenser in series with low side of signal generator and attach to B minus of chassis.
- Use lowest output setting of signal generator capable of producing adequate output meter indication and then proceed as outlined in chart below.
- Repeat adjustments to insure good results.

#### NOTE

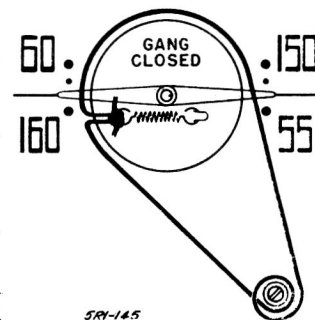
To avoid splitting the slotted head of powdered iron core tuning slugs in I.F. transformers, use an alignment tool having a blade 1/8" wide.



Step	Dummy Antenna in Series with Signal Generator	Connection of Signal Generator (High Side)	Signal Generator Frequency	Receiver Gang Setting	Trimmer Description	Trimmer Designation	Type of Adjustment
1	.05 mfd. condenser	Tuning condenser Antenna stator	455 KC	Gang fully open	2nd IF 1st IF	A, B C, D	Maximum Output
2	250 mmfd. condenser	Tuning condenser Antenna stator	1620 KC	Gang fully open	Oscillator (on gang)	E	Maximum Output
3	Loop of several turns of wire (or place generator lead close to receiver loop for adequate signal).	No physical connection (signal by radiation)	1400 KC	Tune in generator signal	Antenna (on gang)	F	Maximum Output
4	Upon completion of alignment, install chassis in cabinet. Mount and set dial pointing as shown in Dial Stringing and Pointer Setting Diagram.						

NOTE: Adjustments B and D are made from underside of chassis. In case of permeability tuned I.F.

### POINTER SETTING AND DIAL CORD STRINGING



5R1-145