

5F14X

ALIGNMENT PROCEDURE

- Use an isolation transformer if available; otherwise, connect
 a.1 mfd. capacitor in series with low side of signal generator
 and connect to common ground (see figure 2).
 Caution: Do not connect a ground wire to common ground.
- Set volume control full on.
- Connect output meter across speaker voice coil.
- Use lowest setting of signal generator capable of producing adequate indication on lowest scale of output meter.
- Use a non-metallic alignment tool with a blade 3/32" wide for aligning IF transformers.
- Repeat adjustments to insure good results.

STEP	CONNECTION OF SIGNAL GENERATOR	SIGNAL GENERATOR FREQUENCY	RECEIVER GANG SETTING	ADJUSTMENT
1	Through a .1 mf capacitor to stator, Antenna section of gong tuning capacitor	455 KC	Gang fully open	"A", *"B", *"C" and "D" for maximum output
2	Same as "STEP 1"	1620 KC	Gang fully open	"E" for maximum output
3	Radiated Signal. Loop of several turns of wire, or place generator lead close to receiver loop for adequate sig- nal pickup.	1400 KC	Tune in on generator signal	"F" for maximum output

*Adjustments "B" and "C" made from underside of chassis; see figure 2

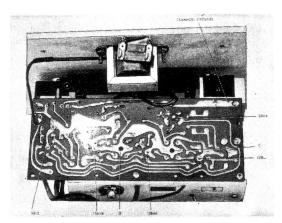


Figure 1. Bottom View of Chassis. Location of tubes and alignment points shown.

VOLTAGE DATA:

Voltages shown on schematic diagram

- * All readings made between tube socket terminals and common ground; see figure 1.
- * Dial turned to low frequency end; volume control at minimum.

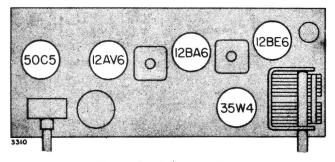


Figure 5. Tube Locations.

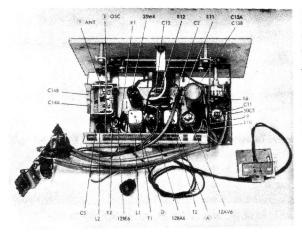


Figure 2. Top View of Chassis. Location of components and alignment points shown.

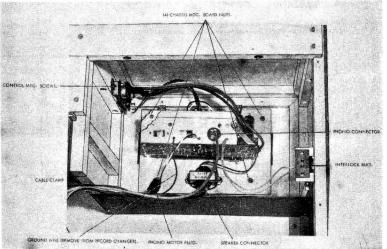


Figure 6. Chassis Mounting to Cabinet. (Part of Chassis cut out to show mounting nuts).